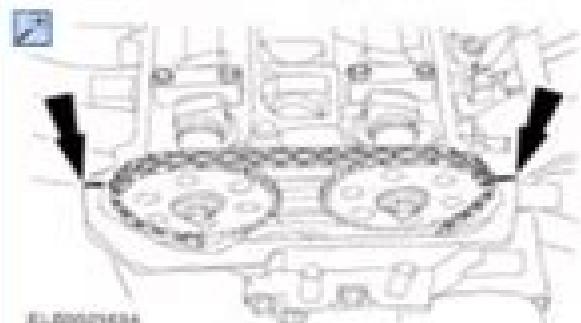


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17. Apply a small bead of **sealant** to the areas as shown.



EL00021434

18. **NOTE:** Install a new valve cover gasket if necessary.
Install the valve cover.

- Tighten the bolts in the sequence shown.



TD00000079

19. Install the valve cover retaining brackets.



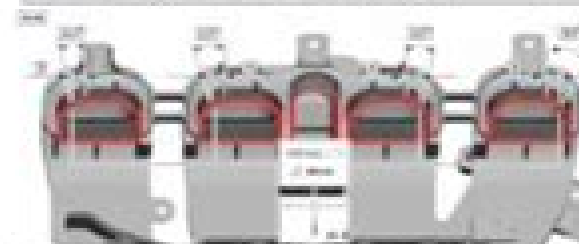
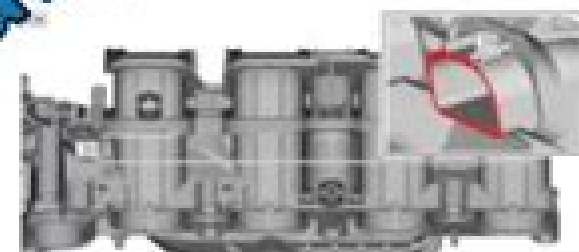
Image shows engine with valve cover



The valve cover gasket is made of a harder material than the engine block. It is important to ensure that the gasket is properly seated and that the bolts are tightened in the correct sequence. If the gasket is damaged, it should be replaced. If the gasket is not properly seated, it can cause oil leaks. If the bolts are not tightened in the correct sequence, it can cause the gasket to warp.



After installing the gasket, install the valve cover retaining bolts. Tighten the bolts in the sequence shown.



If the valve manifold is to be changed, the 16 threaded holes for the injectors must be covered on the new intake manifold.
Valves and valve seats

Because of the higher stress involved in gas operation:

- The inlet and exhaust valves are made of a harder material
- The inlet and exhaust valve seats and the valve stems are made of a harder material
- The valve clearances must be checked more frequently and corrected if necessary

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 - The Rise of Digital Reading Ford Focus Workshop Manual 05 07
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Focus Workshop Manual 05 07
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Focus Workshop Manual 05 07
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Focus Workshop Manual 05 07
 - Personalized Recommendations
 - Ford Focus Workshop Manual 05 07 User Reviews and Ratings
 - Ford Focus Workshop Manual 05 07 and Bestseller Lists
5. Accessing Ford Focus Workshop Manual 05 07 Free and Paid eBooks

- Ford Focus Workshop Manual 05 07 Public Domain eBooks
- Ford Focus Workshop Manual 05 07 eBook Subscription Services
- Ford Focus Workshop Manual 05 07 Budget-Friendly Options
- 6. Navigating Ford Focus Workshop Manual 05 07 eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Focus Workshop Manual 05 07 Compatibility with Devices
 - Ford Focus Workshop Manual 05 07 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Focus Workshop Manual 05 07
 - Highlighting and Note-Taking Ford Focus Workshop Manual 05 07
 - Interactive Elements Ford Focus Workshop Manual 05 07
- 8. Staying Engaged with Ford Focus Workshop Manual 05 07
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Focus Workshop Manual 05 07
- 9. Balancing eBooks and Physical Books Ford Focus Workshop Manual 05 07
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Focus Workshop Manual 05 07
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Focus Workshop Manual 05 07
 - Setting Reading Goals Ford Focus Workshop Manual 05 07
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Focus Workshop Manual 05 07
 - Fact-Checking eBook Content of Ford Focus Workshop Manual 05 07
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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