

**Klinge Corporation**  
PTI form for all CBU-30 models

Date:	Serial number:	Location:
Date of last pre-trip inspection if known:		Container number:

**Note:** Manual available on [www.klingecorp.com](http://www.klingecorp.com); unit revision number found on data plate.

**Note:** Record all information pertaining to testing tools used below:

Trained Operator and Date: \_\_\_\_\_

PRE-OPERATION TEST		Initial = OK
1. With <b>NO POWER</b> to the unit, check unit visually for physical damage:		
a. Refrigeration unit frame for damage		
b. Refrigeration sheet metal for corrosion or damage		
c. Piping – no corrosion or physical damage to impede operation		
d. Compressor/Fans – no broken components and no appearance in defect of structural integrity		
e. Coils – no visible damage or bent/broken fins		
2. Major hold-down bolts present and fittings for main power cable present		
3. Control box is properly secured in locked position		
4. Open control box cover and check that all electric components are secured:		
a. Wires/ferrules are securely connected		
b. Wires are in good condition – no cracks, splits, or bare conductors		
c. Contactors/boards are securely connected		
d. Contactors/breakers/overloads operate properly – no sticking, easy release		
5. Check the gasket on control box cover. Be sure the latches hold the cover tightly closed.		
6. Check cleanliness of the condenser coil and steam or air clean if necessary.		
7. Check all refrigerant joints and connections thoroughly for traces of oil or stains indicating small refrigerant leak.		
8. From the container side, verify proper location of return probe.		
a. Check condition of evaporator coil: no damaged or bent fins, corrosion		
9. Check moveable ceiling to ensure proper movement.		
a. Check moveable ceiling tarp: no rips or tears.		
<b>OPERATIONAL TEST - Connect main power.</b>		<b>System</b>
1. Close circuit breaker (CB1)		
2. Set Point to 12~15 °C below container temperature.		
a. Set Point reached, refrigeration stops.		
b. Container temp rises above Set Point, refrigeration cycle restarts.		
3. During refrigeration operation record amperage of the compressor motors, the condenser motors and the evaporator motor.		
Should be within following ranges:		
Compressor 1	20 - 24 Amps	System
		L1 L2 L3
Compressor 2	20 - 24 Amps	L1 L2 L3

# Inspection Manual For Reefer Containers

**M Lipman**



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