

Typical data

Sinopac Antwear Hydraulic Oil L-HM

ISO viscosity grade	32	46	68	100	150
Kinematic viscosity, ASTM D 445					
cSt @ 40°C	32-15	46-66	68-16	100-4	150-6
cSt @ 100°C	8-43	8-77	8-83	11-26	16-28
Viscosity index, ASTM D 2270	100	102	103	98	96
Air release at 50°C, mins. ASTM D 3427	4	5.2	6	—	—
Foaming characteristics, sequences 1, 2 and 3, ASTM D 892	10/0 15/0 10/0	10/0 10/0 20/0	10/0 10/0 15/0	20/0 10/0 10/0	10/0 10/0 10/0
Neutralisation number, mg KOH/g, ASTM D 974	0.69	0.72	0.71	0.72	0.66
FZG test (A/B 500), full load stage, DIN 51345	12	12	12	12	12
Rust prevention, ASTM D 665					
distilled water	pass	pass	pass	pass	pass
synthetic sea water	pass	pass	pass	pass	pass
Copper corrosion, 3 hours @ 100°C, ASTM D 130	1a	1a	1a	1a	1a
Water separability, ASTM D 2711	13 (54°C)	13 (54°C)	13 (54°C)	12 (60°C)	15 (62°C)
Pour point, °C, ASTM D 97	-16	-15	-14	-13	-12
Flash point (SDS), °C, ASTM D 92	226	230	234	238	260

These data are given as an indication of typical values and not as exact specifications.

Injection Molding Machine Preventive Maintenance Checklist

Jin-Ying Zhang



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