

## INTRODUCTION

This service manual describes the latest service information for the **IC-745PRO** HF/VHF TRANSCEIVER.

To upgrade quality, any electrical or mechanical parts and internal circuits are subject to change without notice or obligation.

## DANGER

**NEVER** connect the transceiver to an AC outlet or to a DC power supply that uses more than 16 V. This will ruin the transceiver.

**DO NOT** expose the transceiver to rain, snow or any liquids.

**DO NOT** reverse the polarities of the power supply when connecting the transceiver.

**DO NOT** apply an RF signal of more than 20 dBm (100 mW) to the antenna connector. This could damage the transceiver's front end.



## ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

### <SAMPLE ORDER>

1110003570 S-IC NJM2055M-T1 IC-745PRO MAIN UNIT 5 pieces  
8810005770 Screw 5H M3 x 5.2K IC-745PRO Top cover 10 pieces  
Addresses are provided on the inside back cover for your convenience.

## REPAIR NOTES

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 50 dB to 60 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

# Icom Ic 746pro Manual

**Ensheng Dong**



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## **Table of Contents Icom Ic 746pro Manual**

1. Understanding the eBook Icom Ic 746pro Manual
  - The Rise of Digital Reading Icom Ic 746pro Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Icom Ic 746pro Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Icom Ic 746pro Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Icom Ic 746pro Manual
  - Personalized Recommendations
  - Icom Ic 746pro Manual User Reviews and Ratings
  - Icom Ic 746pro Manual and Bestseller Lists
5. Accessing Icom Ic 746pro Manual Free and Paid eBooks
  - Icom Ic 746pro Manual Public Domain eBooks
  - Icom Ic 746pro Manual eBook Subscription Services
  - Icom Ic 746pro Manual Budget-Friendly Options

6. Navigating Icom Ic 746pro Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Icom Ic 746pro Manual Compatibility with Devices
  - Icom Ic 746pro Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Icom Ic 746pro Manual
  - Highlighting and Note-Taking Icom Ic 746pro Manual
  - Interactive Elements Icom Ic 746pro Manual
8. Staying Engaged with Icom Ic 746pro Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Icom Ic 746pro Manual
9. Balancing eBooks and Physical Books Icom Ic 746pro Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Icom Ic 746pro Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Icom Ic 746pro Manual
  - Setting Reading Goals Icom Ic 746pro Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Icom Ic 746pro Manual
  - Fact-Checking eBook Content of Icom Ic 746pro Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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