

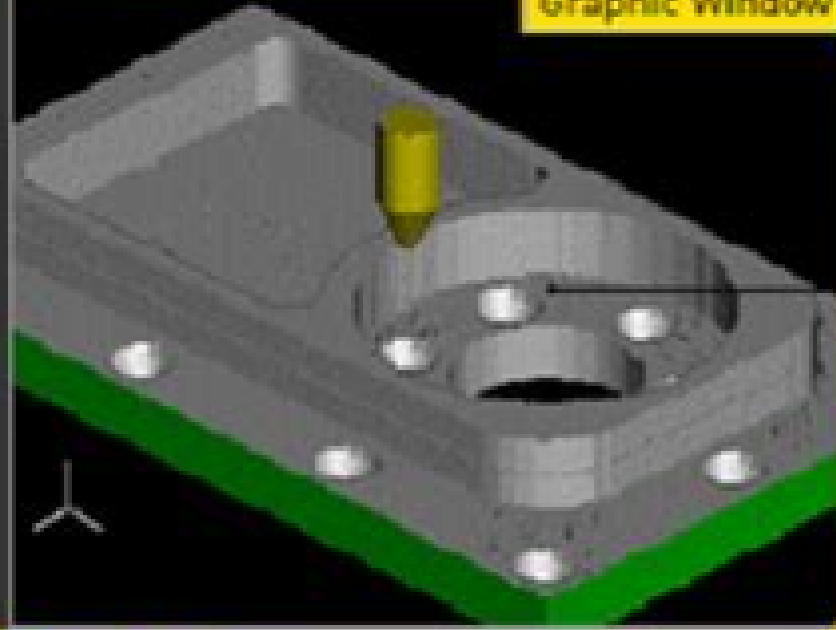
Machine Status Window

X	Y	Z	A	B	C
120.5000	28.0960	-28.0000	0.0000	0.0000	0.0000

S ₁	2002	F	570
S ₂	50		
S ₃	0		

	GROSS	NET	TOTAL
1	0	0	0
2	0	0	0
3	0	0	0
4	0	0	0
5	0	0	0
6	0	0	0
7	0	0	0
8	0	0	0
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100	0	0	0

Graphic Window



Program Window

```

1  ORIGIN 1/PCMC, MEMADDR(0) ;
2  CL2000 B100, L1200, 000 ;
3  CL2100 B1 000, B00 000, 00 000, 00 000, 00 000 ;
4  FBI ;
5  CL2400 B10, L1, F100, 0000, 0000, 0000, 00 00 00 00 ;
6  ;
7  CL2500 TL 000, 000, 000 ;
8  CL2600 007.5 W13, 007000 000, 000, 00 000, 000, 000,
   LB 000, TL ;
9  000, LB 000, TL 000 ;
10 CL2700 000, 000000 00 000, 00000 000, 000, 000000
    0-00 000000 000, L1, 00 00 00 00 ;
11 CL2800 ;
12 ;
13 CL2900 TL 000, 000, 000 ;
14 CL3000 007.5 W13, 007000 000, 000, 00 000, 000, 000,
   LB 000, TL ;
15 CL3100 000, 000000 00 000, 00000 000, 000, 000000
    0-00 000000 000, L1, 00 00 00 00 ;
16 ;
17 CL3200 ;
18 000 ;

```

Program Window

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Hongru Du



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Instrument Engineers' Handbook, Volume Three Bela G. Liptak, 2002-06-26 *Instrument Engineers Handbook Third Edition Volume Three: Process Software and Digital Networks* provides an in-depth state-of-the-art review of existing and evolving digital communications and control systems. While the book highlights the transportation of digital information by buses and networks, the total coverage doesn't stop there. It describes

The Journeyman's Guide to Cnc Machines Bryan Hurst, 2006-06-01 The Guide provides instruction in ISO code programming for Turning. Included are examples that will give an understanding of the principles to apply to any machine and control. Also featured are GE Fanuc and Siemens Controls. The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls. Extensive examples show how to programme the options and features. Component drawings have metric and imperial dimensions; simply substitute the dimensions with those of the system of your choice. The Guide is your starting point; use the instructions and suggestions to build your own unique, evolvable folder from here, creating an invaluable personal handbook.

CNC Programming Handbook Peter Smid, 2003 Comes with a CD-ROM packed with a variety of problem-solving projects.

SME Technical Paper Society of Manufacturing Engineers, 2002

The National Guide to Educational Credit for Training Programs American Council on Education, 2005 Highlights over 6,000 educational programs offered by business, labor unions, schools, training suppliers, professional and voluntary associations, and government agencies.

Machinery, 2004 *Manufacturing Engineering*, 2008 *Instrumentation & Control Systems*, 1999

Control Engineering, 1995 Instrumentation and automatic control systems

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