

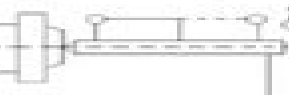









LATHE INSPECTION / ALIGNMENT REPORT							
Owner		PN		SN		Inspector	
Brand		Length		Chuck Size		Inspect Date	

No	INSPECTION ITEM	DIAGRAM	TOLERANCE (mm)	
			PERMISSIBLE	ACTUAL
1	Run Out of Spindle Nose a) Radial Plane b) Face Plate		a) 0.01 b) 0.015	
2	Run Out of Center		0.03	
3	Run Out of Spindle Taper Hole a) Spindle Nose b) 250mm Distance		a) 0.015 b) 0.03	
4	Parallelism of Center line of Spindle to carriage movement a) In horizontal Plane b) In Vertical Plane		a) 0.03/250 b) 0.03/250	
5	Difference between 2 centers (Higher at tailstock)		0.02-0.06	
6	Parallelism of tailstock quill to carriage movement In horizontal plane b) In vertical plane		a) 0.025/250 b) 0.025/250	
7	Parallelism of tailstock quill taper hole to carriage movement In horizontal plane b) In vertical plane		a) 0.03/250 b) 0.02/250	
8	Parallelism of centerline of spindle to top slide movement		0.04/50	
9	Radial Run Out Chuck		0.04	
10	Radial Run Out Chuck with Ø20 Test bar a) 100 mm Distance		a) 0.08/100	

Lathe Pre Operation Check List

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Lathe Pre Operation Check List:

Enjoying the Beat of Appearance: An Psychological Symphony within **Lathe Pre Operation Check List**

In a world eaten by screens and the ceaseless chatter of fast conversation, the melodic beauty and psychological symphony developed by the prepared word often disappear into the back ground, eclipsed by the constant sound and disturbances that permeate our lives. But, located within the pages of **Lathe Pre Operation Check List** a wonderful fictional value filled with fresh feelings, lies an immersive symphony waiting to be embraced. Constructed by an elegant musician of language, that fascinating masterpiece conducts viewers on an emotional trip, skillfully unraveling the hidden songs and profound impact resonating within each cautiously crafted phrase. Within the depths of the emotional review, we shall examine the book is key harmonies, analyze its enthralling writing type, and submit ourselves to the profound resonance that echoes in the depths of readers souls.

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