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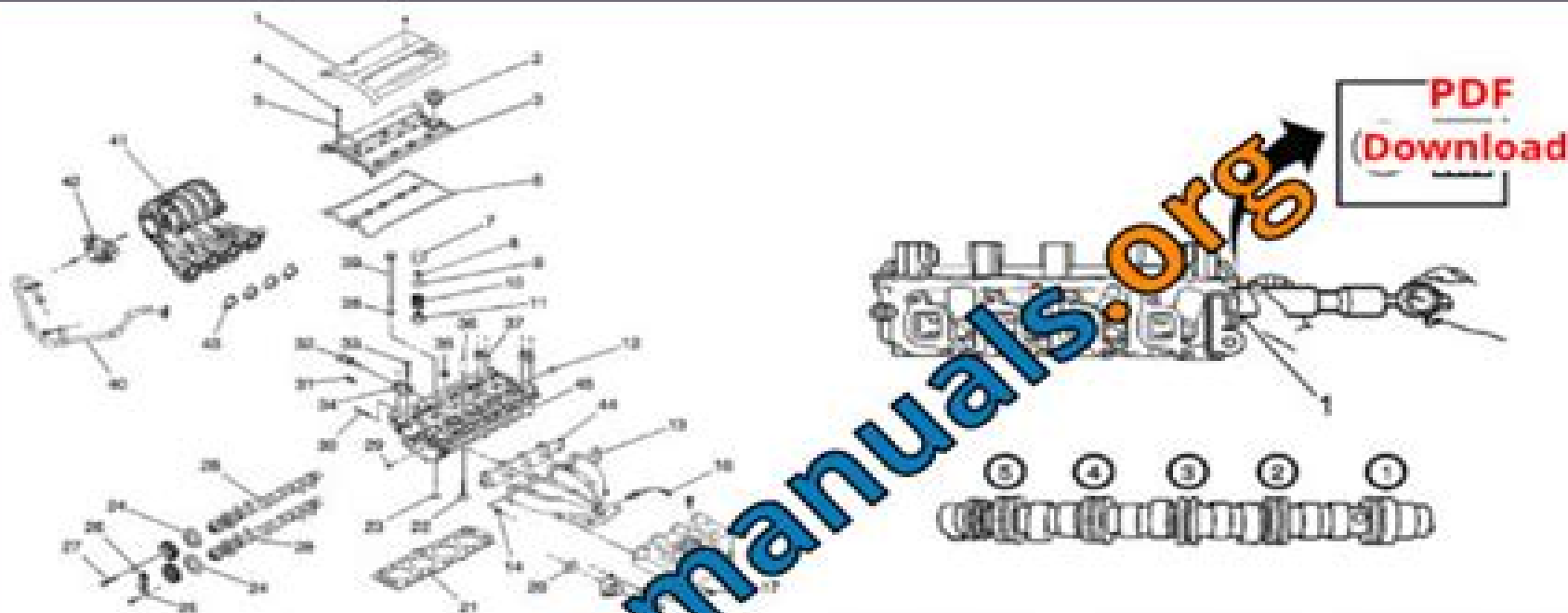


Fig. 1: Upper End
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 1

Callout	Component Name
1	Engine Cover
2	Oil Cap
3	Valve Cover
4	Valve Cover Bolt
5	Valve Cover Washer
6	Valve Cover Gasket
7	Hydraulic Valve Lash Adjuster
8	Valve Key
9	Valve Spring Retainer
10	Valve Spring
11	Valve Stem Oil Seal

Fig. 1B1: Measuring Inner Diameter Of Cylinder Head Journal With Bore Gage
Courtesy of GENERAL MOTORS CORP.

Using a bore gage (1), measure the inner diameter of the cylinder head journal at the 5 places. The clearance of the journal is measured by the difference between the outer diameter of the camshaft the inner diameter of the cylinder head journal part.

Specifications

- The journal clearance standard is 0.05-0.091 mm (0.0020-0.0036 in).
- The journal clearance limit is 0.15 mm (0.0059 in).
- The camshaft journal outer diameter (1) is 43.425-43.450 mm (1.7096-1.7106 in).
- The inner diameter cylinder head journal part (1) is 43.500-43.516 mm (1.7126-1.7132 in).
- The camshaft journal outer diameter (2) is 43.625-43.650 mm (1.7175-1.7185 in).

Kalos Engine Manual

Michal Rosen-Zvi



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Table of Contents Kalos Engine Manual

1. Understanding the eBook Kalos Engine Manual
 - The Rise of Digital Reading Kalos Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kalos Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kalos Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kalos Engine Manual
 - Personalized Recommendations
 - Kalos Engine Manual User Reviews and Ratings
 - Kalos Engine Manual and Bestseller Lists
5. Accessing Kalos Engine Manual Free and Paid eBooks
 - Kalos Engine Manual Public Domain eBooks
 - Kalos Engine Manual eBook Subscription Services
 - Kalos Engine Manual Budget-Friendly Options
6. Navigating Kalos Engine Manual eBook Formats

- ePub, PDF, MOBI, and More
- Kalos Engine Manual Compatibility with Devices
- Kalos Engine Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kalos Engine Manual
 - Highlighting and Note-Taking Kalos Engine Manual
 - Interactive Elements Kalos Engine Manual
- 8. Staying Engaged with Kalos Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kalos Engine Manual
- 9. Balancing eBooks and Physical Books Kalos Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kalos Engine Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kalos Engine Manual
 - Setting Reading Goals Kalos Engine Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kalos Engine Manual
 - Fact-Checking eBook Content of Kalos Engine Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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