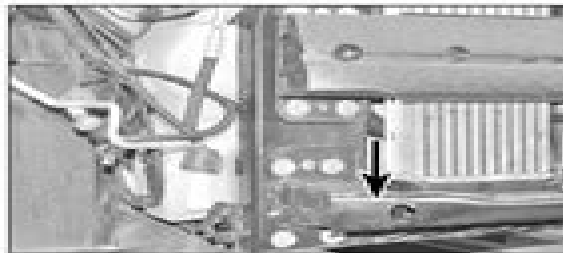
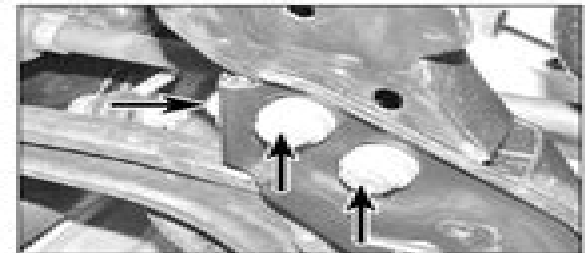


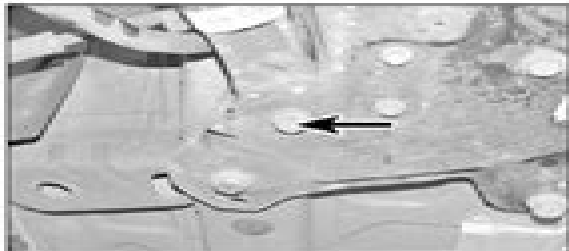
**6.3** Remove the support bracket and wheel arch liner panel (arrowed)



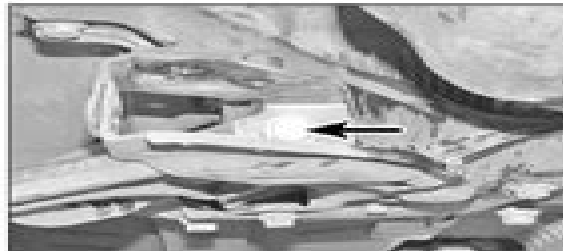
**6.4** Remove the front, lower crossmember (arrowed)



**6.5** Undo the bolts (arrowed) and remove the subframe extension strut



**6.8** Lower arm rear mounting bolt (arrowed)



**6.9** Lower arm front mounting bolt (arrowed)

## 6 Front suspension lower arm – removal and refitting



### Removal

- 1 Firmly apply the handbrake, then jack up the front of the car and support it securely on axle stands (see *Jacking and vehicle support*). Remove the relevant roadwheel.
- 2 Remove the front bumper as described in Chapter 11.
- 3 Remove the support bracket between the

front subframe and the vehicle body, then remove inner wheel arch liner panel (see *Illustration*).

- 4 Undo the retaining bolts and remove the lower, front crossmember (see *Illustration*).
- 5 Undo the retaining bolts and remove the extension strut from the front of the subframe on the relevant side (see *Illustration*).
- 6 Slacken and remove the nut, then withdraw the suspension lower arm balljoint clamp bolt from the swivel hub.
- 7 Tap a small chisel into the split on the swivel hub to spread the hub slightly, then lever the

end of the suspension lower arm down to release it from the base of the swivel hub.

8 Unscrew the bolt securing the suspension lower arm rear mounting to the subframe (see *Illustration*).

9 Slacken and remove the nut from the through-bolt at the lower arm front mounting (see *Illustration*). Withdraw the bolt.

10 Manoeuvre the suspension lower arm from its mounting locations and remove it from under the car.

11 With the lower arm removed, examine the arm itself, and the mounting bushes, for wear, cracks or damage.

12 Check the balljoint for wear, excessive play, or stiffness. Also check the balljoint dust boot for cracks or damage.

13 The mounting bushes and balljoint assembly are integral with the suspension lower arm, and cannot be renewed independently. If either the bushes or the balljoint are worn or damaged, the complete suspension lower arm assembly must be renewed.

### Refitting

14 Locate the suspension lower arm in its mountings. Fit the through-bolt to the front mounting bracket and engage it with the lower arm bush. Fit the securing nut, but do not fully-tighten it at this stage.

15 Refit the rear mounting bolt, but do not fully-tighten the bolt at this stage.

16 Using a trolley jack, raise the outer end of the lower arm until it's positioned as shown (see *Illustration*), then tighten the front and rear mounting bolts to the specified torque.

17 Engage the lower arm balljoint with the swivel hub, then refit the balljoint clamp bolt and nut. Tighten the clamp bolt nut to the specified torque.

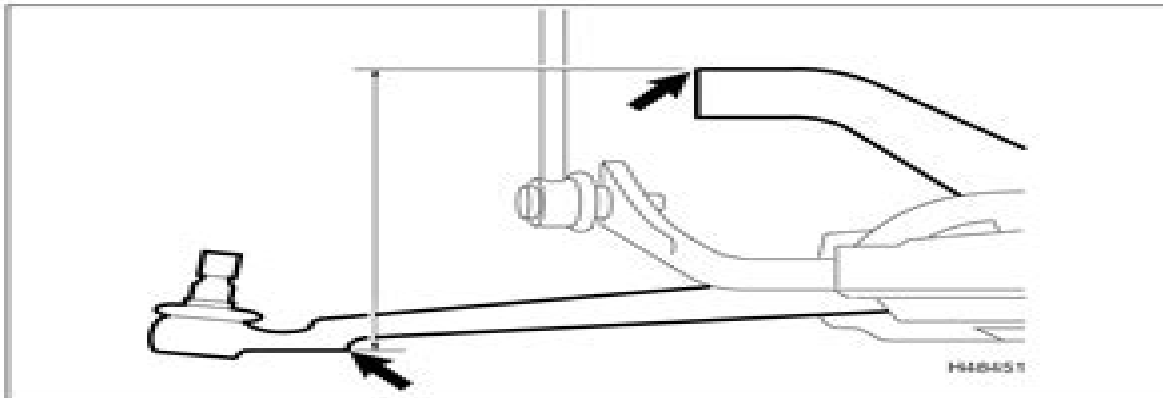
18 Refit the subframe extension struts, and tighten the retaining bolts to their specified torque.

19 Refit the front crossmember, then tighten the retaining bolts to the specified torque.

20 Refit the wheel arch liner panel, bracket and bumper as described in Chapter 11.

21 Refit the roadwheel, and lower the car to the ground.

22 On completion, have the front wheel toe setting checked at the earliest opportunity.



**6.16** Raise the lower arm so the distance between the lower edge and the subframe upper edge is 187 mm

# Ka Haynes Manual

**Marvin J. Miller, Henric W.  
Hammond, Matthew J. Hile**

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