

## Front and Back Plates

1. Make sure that oil grooves (see "a", Fig. 3) in bushings of front plate 15 (Fig. 2) and back plate 1 are in line with centerline across dowel pin holes. If necessary, replace plate.
2. Check diameter of bushing bore (See "b", Fig. 3).
3. If one of these bores exceeds 22.33 mm (0.874 in.) replace corresponding plate.
4. Check that bushings are flush with machined face of plate.
5. Check pump gear contact surface of back plate 1 (Fig. 2) with feeler gauge and precise straight-edge, or the like, for wear and flatness within tolerance of max. 0.04 mm (0.0015 in.).

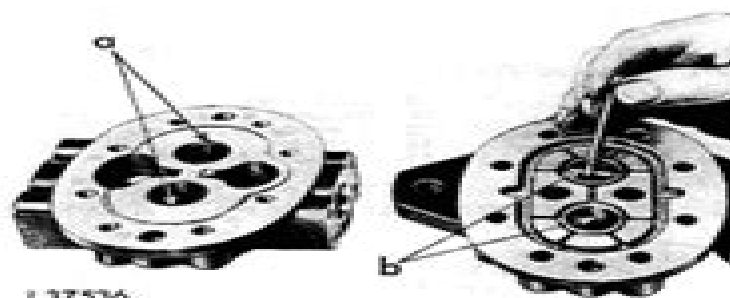


Fig. 3 — Checking Position of Oil Grooves and Dimension of Bushing Bores

- a. Bushing oil grooves
- b. Bushing bores

## Pump Body

1. Check gear pockets in body 4 (Fig. 2) for excessive wear or scoring.
2. Measure bores in body and replace body, if one or both bores are over dimension 55.52 mm (2.107 in.) replace pump body.

## Springs

Check spring tension of springs 12 (Fig. 2) and install new springs, if necessary (see Specifications).

|                                                     |       |           |
|-----------------------------------------------------|-------|-----------|
| Pump springs                                        |       |           |
| Free length                                         | 22 mm | 0.874 in. |
| Resilience at a spring length of 14.3 mm (0.56 in.) | 18 N  | 0.40 lb   |

## Pump Drive

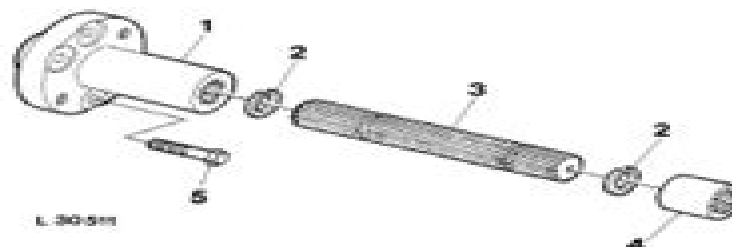


Fig. 4 — Pump Drive, Exploded View

- 1. Coupling
- 2. Snap ring
- 3. Drive Shaft
- 4. Collar
- 5. Cap screw (4 used)

Check all pump drive components for further use and replace, if necessary.

# John Deere 455 Crawler Loader Service Manual

**Judd E. Hollander**



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