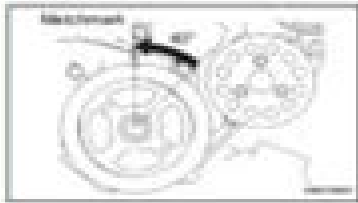
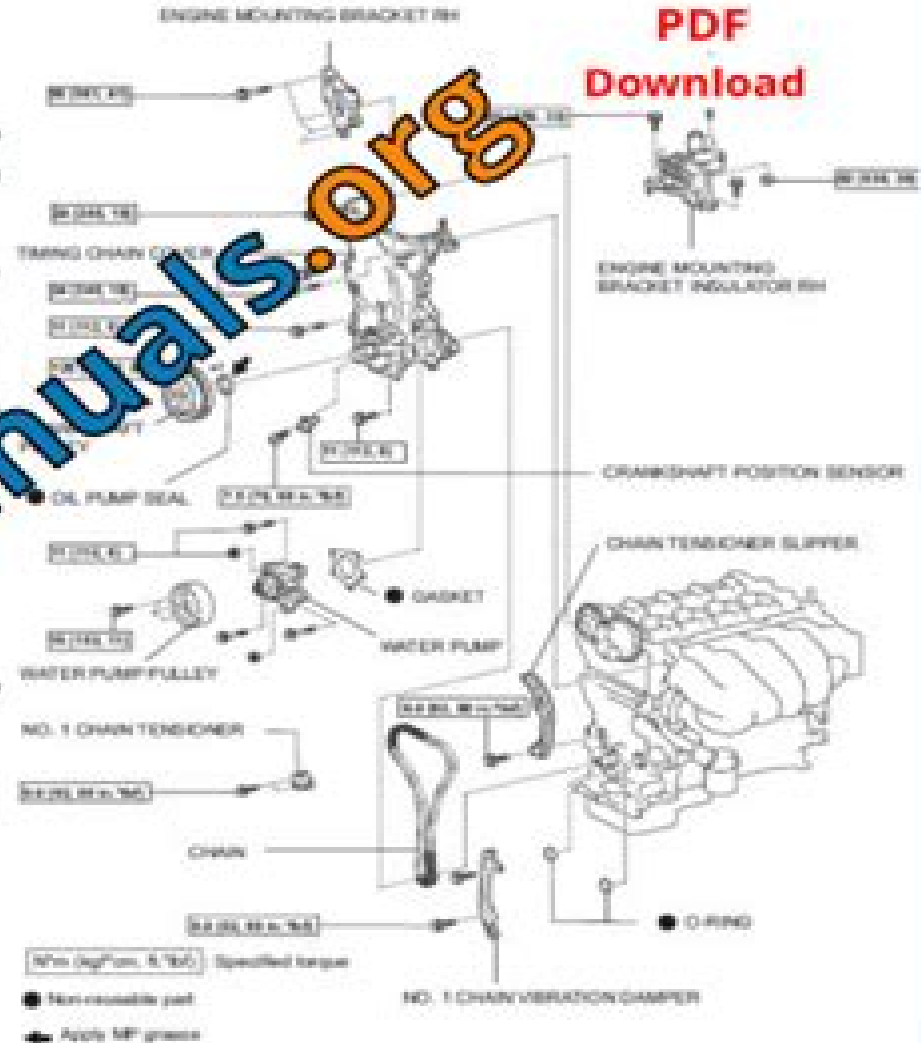


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- (a) Rotate the crankshaft pulley to TDC.
When rotating the crankshaft with the timing chain removed, rotate the crankshaft damper counterclockwise 40° from the TDC and align its timing notch with the mark on the timing chain cover to prevent the pistons from coming into contact with the valves.
- (b) Set the No. 1 cylinder to the TDC/compression.
 - (1) Turn the crankshaft pulley until its timing notch and timing mark 0 of the chain cover are aligned.
 - (2) Check that both timing marks on the crankshaft timing sprocket and valve timing controller assembly are facing upward as shown in the illustration.
(Note: turn the crankshaft 1 complete revolution (360°) and align the marks as above.)
- (c) Put paint marks on the timing chain where timing marks of the crankshaft timing sprocket and the crankshaft timing gear are located.
- (d) Using an Allen key, remove the screws.
- (e) Insert a screwdriver into the service hole of the chain tensioner to hold the stopper plate of the chain tensioner at an upward position.
- (f) Using a wrench, rotate the No. 2 crankshaft clockwise to push in the plunger of the chain tensioner.



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