

SYMPTOM

Engine cranks but does not start
Engine starts but then dies
Rough or unstable idle
Idle speed incorrect
CO value incorrect
Erratic running
Engine misses when driving
Fuel consumption too high
No maximum power

CAUSE

Trouble-shooting guide for L-Jetronic fuel injection

This guide is designed to be used in conjunction with the Robert Bosch Jetronic Service Manual.

REMEDY

●	●	●	●	●	●	●	●	●	Defect in ignition system	Check battery, distributor, plugs, coil and timing
●	●	●	●	●	●	●	●	●	Mechanical defect in engine	Check compression, valve adj. and oil pressure
●	●	●	●	●	●	●	●	●	Leaks in air intake system (false air)	Check all hoses and connections; eliminate leaks
●	●	●	●	●	●	●	●	●	Blockage in fuel system	Check fuel tank, filter and lines for free flow
●	●	●	●	●	●	●	●	●	Relay defective; wire to injector open	Test relay; check wiring harness
●	●	●	●	●	●	●	●	●	Fuel pump not operating	Check pump fuse, pump relay and pump
●	●	●	●	●	●	●	●	●	Fuel system pressure incorrect	Check pressure regulator
●	●	●	●	●	●	●	●	●	Cold start valve not operating	Test for spray; check wiring and thermo-time switch
●	●	●	●	●	●	●	●	●	Cold start valve leaking	Check valve for leakage
●	●	●	●	●	●	●	●	●	Thermo-time switch defective	Test for resistance readings vs. temperature
●	●	●	●	●	●	●	●	●	Auxiliary air valve not operating correctly	Must be open with cold engine; closed with warm
●	●	●	●	●	●	●	●	●	Temperature sensor defective	Test for 2-3 k Ω at 68° F.
●	●	●	●	●	●	●	●	●	Air flow meter defective	Check pump contacts; test flap for free movement
●	●	●	●	●	●	●	●	●	Throttle butterfly does not completely close or open	Readjust throttle stops
●	●	●	●	●	●	●	●	●	Throttle valve switch defective	Check with ohmmeter and adjust
●	●	●	●	●	●	●	●	●	Idle speed incorrectly adjusted	Adjust idle speed with bypass screw
●	●	●	●	●	●	●	●	●	Defective injection valve	Check valves individually for spray
●	●	●	●	●	●	●	●	●	CO concentration incorrectly set	Readjust CO with screw on air flow meter
●	●	●	●	●	●	●	●	●	Loose connection in wiring harness or system ground	Check and clean all connections
●	●	●	●	●	●	●	●	●	Control unit defective	Use known good unit to confirm defect

Injection Molding Machine Maintenance Checklist Guide

M. Joseph Gordon, Jr.



Injection Molding Machine Maintenance Checklist Guide:

Practical Guide To Injection Blow Molding Samuel L. Belcher, 2007-03-05 Taking a straight forward approach the Practical Guide to Injection Blow Molding explores the entire industry from conception design costing tooling and machinery to trouble shooting testing and daily production With information for both the novice investor and the plastic industry expert this concise text is reinforced with pictures charts and figures The author a highly knowledgeable industry insider and a member of The Plastics Hall of Fame discusses the history of the industry as well as its daily workings He instructs in product and tooling design as well as material and machine selection explaining advantages and disadvantages elaborating on efficiencies that can be realized

Injection Molding Handbook D.V. Rosato, Marlene G. Rosato, 2012-12-06 This third edition has been written to thoroughly update the coverage of injection molding in the World of Plastics There have been changes including extensive additions to over 50% of the content of the second edition Many examples are provided of processing different plastics and relating the results to critical factors which range from product design to meeting performance requirements to reducing costs to zero defect targets Changes have not been made that concern what is basic to injection molding However more basic information has been added concerning present and future developments resulting in the book being more useful for a long time to come Detailed explanations and interpretation of individual subjects more than 1500 are provided using a total of 914 figures and 209 tables Throughout the book there is extensive information on problems and solutions as well as extensive cross referencing on its many different subjects This book represents the ENCYCLOPEDIA on IM as is evident from its extensive and detailed text that follows from its lengthy Table of CONTENTS and INDEX with over 5200 entries The worldwide industry encompasses many hundreds of useful plastic related computer programs This book lists these programs ranging from operational training to product design to molding to marketing and explains them briefly but no program or series of programs can provide the details obtained and the extent of information contained in this single sourcebook

Plastics Institute of America Plastics Engineering, Manufacturing & Data Handbook D.V. Rosato, Nick R. Schott, Marlene G. Rosato, 2001-11-30 This book provides a simplified practical and innovative approach to understanding the design and manufacture of plastic products in the World of Plastics The concise and comprehensive information defines and focuses on past current and future technical trends The handbook reviews over 20 000 different subjects and contains over 1 000 figures and more than 400 tables Various plastic materials and their behavior patterns are reviewed Examples are provided of different plastic products and relating to them critical factors that range from meeting performance requirements in different environments to reducing costs and targeting for zero defects This book provides the reader with useful pertinent information readily available as summarized in the Table of Contents List of References and the Index

Injection Molds and Molding J.B. Dym, 1987-04-30

[Concise Encyclopedia of Plastics](#) Marlene G. Rosato, D.V. Rosato, 2012-12-06 After over a century of worldwide production of all kinds of plastic products the cost

estimators buyers vendors consultants of products the plastics industry is now the fourth largest and others industry in the United States This brief concise and practical The bulk of the book is the alphabetical listing of entries This book is a cutting edge compendium of the plastics industry Preceding those entries is A Plastics Overview Figuring industry's information and terminology ranging from uses and Tables which presents eight summary guides on design materials and processes to testing quality control the subjects examined in the text and then the World of regulations legal matters and profitability New and use Plastics Reviews which presents 14 articles that provide full developments in plastic materials and processing con general introductory information comprehensive updates continually are on the horizon and the examples of these developments and important networking avenues within the world of developments that are discussed in the book provide guides plastics Following the alphabetical listing of entries at the top to past and future trends end of the encyclopedia seven appendices provide back This practical and comprehensive book reviews the ground and source guide information keyed to the text of the book The extensive and useful Appendix A List of plastics industry virtually from A to Z through its more than 25 000 entries Its concise entries cover the basic is Abbreviations lists all abbreviations used in the text

Total Quality Process Control for Injection Molding M. Joseph Gordon, Jr., 2010-03-25 The all encompassing guide to total quality process control for injection molding In the same simple easy to understand language that marked the first edition Total Quality Process Control for Injection Molding Second Edition lays out a successful plan for producing superior plastic parts using high quality controls This updated edition is the first of its kind to zero in on every phase of the injection molding process the most commonly used plastics manufacturing method with an all inclusive strategy for excellence Beginning with sales and marketing then moving forward to cover finance purchasing design tooling manufacturing assembly decorating and shipping the book thoroughly covers each stage to illustrate how elevated standards across individual departments relate to result in the creation of a top notch product This Second Edition Details ways to improve plastic part design and quality Includes material and process control procedures to monitor quality through the entire manufacturing system Offers detailed information on machinery and equipment and the implementation of quality assurance methods content that is lacking in similar books Provides problem analysis techniques and troubleshooting procedures Includes updates that cover Six Sigma ISO 9000 and TS 16949 which are all critical for quality control computer guided process control techniques and lean manufacturing methods With proven ways to problem solve increase performance and ensure customer satisfaction this valuable guide offers the vital information today's managers need to plan and implement quality process control and produce plastic parts that not only meet but surpass expectations

JIT Implementation Manual -- The Complete Guide to Just-In-Time Manufacturing Hiroyuki Hirano, 2009-04-27 It is a book for manufacturing companies that are fighting desperately for survival and that will go to any length to improve their factories and overcome the obstacles to success One could even call this book a bible for corporate survival Hiroyuki Hirano Known as the JIT bible in Japan JIT Implementation

Manual The Complete Guide to Resources in Education, 1991 *Tool and Manufacturing Engineers Handbook: Plastic Part Manufacturing* Philip Mitchell, 1996-12-09 This volume focuses on the practical application of processes for manufacturing plastic products It includes information on design for manufacturability DFM material selection process selection dies molds and tooling extrusion injection molding blow molding thermoforming lamination rotational molding casting foam processing compression and transfer molding fiber reinforced processing assembly and fabrication quality plant engineering and maintenance management **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office, 1958 Includes Part 1 Number 1 2 Books and Pamphlets Including Serials and Contributions to Periodicals January December *Exploring Tech Careers*, 2014-05-14 Offers information on the duties salary ranges educational requirements job availability and advancement opportunities for a variety of technical professions **Plastics Processing Data Handbook** D.V. Rosato, 2012-12-06 This comprehensive book provides guidelines for maximizing plastics processing efficiency in the manufacture of all types of products using all types of plastics A practical approach is employed to present fundamental yet comprehensive coverage of processing concepts The information and data presented by the many tables and figures interrelate the different variables that affect injection molding extrusion blow molding thermoforming compression molding reinforced plastics molding rotational molding reaction injection molding coining casting and other processes The text presents a great number of problems pertaining to different phases of processing Solutions are provided that will meet product performance requirements at the lowest cost Many of the processing variables and their behaviors in the different processes are the same as they all involve basic conditions of temperature time and pressure The book begins with information applicable to all processes on topics such as melt softening flow and controls all processes fit into an overall scheme that requires the interaction and proper control of systems Individual processes are reviewed to show the effects of changing different variables to meet the goal of zero defects The content is arranged to provide a natural progression from simple to complex situations which range from control of a single manual machine to simulation of sophisticated computerized processes that interface with many different processing functions **Plastics World**, 1990 *Fluid Power Maintenance Basics and Troubleshooting* Mitchell, 1997-03-05 This unique single source reference the first book of its kind to address systematically the problems involved in the field offers comprehensive coverage of hydraulic system troubleshooting and encourages change in the trial and error methods common in rectifying problems and restoring system downtime furnishing a new paradigm for troubleshooting methodology Covering typical circuitry found in industrial agricultural construction transportations utilities maintenance and fire fighting equipment as well as heavy presses Fluid Power Maintenance Basics and Troubleshooting Supplies the tools needed to investigate problems including hydraulic component symbol identification Provides an understanding of the function of components in relation to the system Shows how to interpret the hydraulic system diagram Demonstrates how components within circuit diagrams interact to achieve machine

performance Presents flow charts and operating descriptions for several types of machines Delineates the logical steps of problem analysis And much more Lavishly illustrated with nearly 400 drawings and photographs and written by two widely experienced authorities Fluid Power Maintenance Basics and Troubleshooting is an indispensable day to day resource for mechanical hydraulic plant control maintenance manufacturing system and machine design pneumatic industrial chemical electrical and electronics lubrication plastics processing automotive and power system engineers manufacturers of hydraulic and pneumatic machinery systems maintenance personnel machinery service and repair companies and upper level undergraduate graduate and continuing education students in these disciplines **Handbook of Industrial Robotics**

Shimon Y. Nof,1999-03-02 About the Handbook of Industrial Robotics Second Edition Once again the Handbook of Industrial Robotics in its Second Edition explains the good ideas and knowledge that are needed for solutions Christopher B Galvin Chief Executive Officer Motorola Inc The material covered in this Handbook reflects the new generation of robotics developments It is a powerful educational resource for students engineers and managers written by a leading team of robotics experts Yukio Hasegawa Professor Emeritus Waseda University Japan The Second Edition of the Handbook of Industrial Robotics organizes and systematizes the current expertise of industrial robotics and its forthcoming capabilities These efforts are critical to solve the underlying problems of industry This continuation is a source of power I believe this Handbook will stimulate those who are concerned with industrial robots and motivate them to be great contributors to the progress of industrial robotics Hiroshi Okuda President Toyota Motor Corporation This Handbook describes very well the available and emerging robotics capabilities It is a most comprehensive guide including valuable information for both the providers and consumers of creative robotics applications Donald A Vincent Executive Vice President Robotic Industries Association 120 leading experts from twelve countries have participated in creating this Second Edition of the Handbook of Industrial Robotics Of its 66 chapters 33 are new covering important new topics in the theory design control and applications of robotics Other key features include a larger glossary of robotics terminology with over 800 terms and a CD ROM that vividly conveys the colorful motions and intelligence of robotics With contributions from the most prominent names in robotics worldwide the Handbook remains the essential resource on all aspects of this complex subject **Bulletin** United States. Office of Education,1955 **Tool and Manufacturing Engineers Handbook: Material and Part Handling in Manufacturing**

Philip Mitchel,1983 Get the expert advise you need to shrink handling costs reduce downtime and improve efficiency in plant operations You ll use this comprehensive handbook during post design process selection and planning for establishing quality controls tests and measurements to streamline production and for managerial decision making on capital investments and new automated systems Applied Plastics Engineering Handbook Myer Kutz,2023-11-24 Applied Plastics Engineering Handbook Processing Sustainability Materials and Applications Third Edition presents the fundamentals of plastics engineering helping bring readers up to speed on new plastics materials processing and technology This revised and

expanded edition includes the latest developments in plastics including areas such as biodegradable and biobased plastics plastic waste smart polymers and 3D printing Sections cover traditional plastics elastomeric materials bio based materials additives colorants fillers and plastics processing including various key technologies plastic recycling and waste The final part of the book examines design and applications with substantial updates made to reflect advancements in technology regulations and commercialization Throughout the handbook the focus is on engineering aspects of producing and using plastics Properties of plastics are explained along with techniques for testing measuring enhancing and analyzing them Practical introductions to both core topics and new developments make this work equally valuable for newly qualified plastics engineers seeking the practical rules of thumb they don't teach you in school and experienced practitioners evaluating new technologies or getting up to speed in a new field Offers an ideal reference for new engineers experienced practitioners and researchers entering a new field or evaluating a new technology Provides an authoritative source of practical advice presenting guidance that will lead to cost savings and process improvements Includes the latest technology covering 3D printing smart polymers and thorough coverage of biobased and biodegradable plastics Essential Guide to Metals and Manufacturing Krishan Katyal, 2019-04-30 This book is intended for new owners engineers technicians purchasing agents chief operating officers finance managers quality control managers sales managers or other employees who want to learn and grow in metal manufacturing business The book covers the following 1 Basic metals their selection major producers and suppliers websites 2 Manufacturing processes such as forgings castings steel fabrication sheet metal fabrication and stampings and their equipment suppliers websites 3 Machining and finishing processes and equipment suppliers websites 4 Automation equipment information and websites of their suppliers 5 Information about engineering drawings and quality control 6 Lists of sources of trade magazines technical books that will provide more information on each subject discussed in the book Total Productive Maintenance in America Society of Manufacturing Engineers, 1995 You've heard the buzz about how TPM can minimize machine downtime while it maximizes productivity Now you can discover exactly how to integrate a TPM program into your workshop to make its implementation a bottom line success This book explains the subtle but distinct difference between TPM as an equipment management strategy and not a maintenance management program Being able to distinguish between these two mindsets can help your TPM program yield dramatic results One reading of this practical new reference can help you make the old saying good maintenance is good business a reality

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Table of Contents Injection Molding Machine Maintenance Checklist Guide

1. Understanding the eBook Injection Molding Machine Maintenance Checklist Guide
 - The Rise of Digital Reading Injection Molding Machine Maintenance Checklist Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Injection Molding Machine Maintenance Checklist Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Injection Molding Machine Maintenance Checklist Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Injection Molding Machine Maintenance Checklist Guide
 - Personalized Recommendations
 - Injection Molding Machine Maintenance Checklist Guide User Reviews and Ratings
 - Injection Molding Machine Maintenance Checklist Guide and Bestseller Lists
5. Accessing Injection Molding Machine Maintenance Checklist Guide Free and Paid eBooks
 - Injection Molding Machine Maintenance Checklist Guide Public Domain eBooks
 - Injection Molding Machine Maintenance Checklist Guide eBook Subscription Services
 - Injection Molding Machine Maintenance Checklist Guide Budget-Friendly Options
6. Navigating Injection Molding Machine Maintenance Checklist Guide eBook Formats

- ePub, PDF, MOBI, and More
- Injection Molding Machine Maintenance Checklist Guide Compatibility with Devices
- Injection Molding Machine Maintenance Checklist Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Injection Molding Machine Maintenance Checklist Guide
 - Highlighting and Note-Taking Injection Molding Machine Maintenance Checklist Guide
 - Interactive Elements Injection Molding Machine Maintenance Checklist Guide
- 8. Staying Engaged with Injection Molding Machine Maintenance Checklist Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Injection Molding Machine Maintenance Checklist Guide
- 9. Balancing eBooks and Physical Books Injection Molding Machine Maintenance Checklist Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Injection Molding Machine Maintenance Checklist Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Injection Molding Machine Maintenance Checklist Guide
 - Setting Reading Goals Injection Molding Machine Maintenance Checklist Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Injection Molding Machine Maintenance Checklist Guide
 - Fact-Checking eBook Content of Injection Molding Machine Maintenance Checklist Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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