

9.2.3 Remove/Replace Rear Side Wear Pads

NOTE

There are two sets of wear pads on each side of boom sections 2 & 3. Only the upper set wear pads are visible in Figure 9-65. All four pads for each section must be removed before any are replaced to ensure that boom section is centered when completed.

Figure 9-65 Rear Side Wear Pads



1. Extend boom to access the side wear pads that require replacement, but do not allow the boom to contact the floor.
2. Remove the two screws that secure the wear pad to the side of the boom. Use a pry bar to relieve the tension on the wear pad if necessary.
3. Remove the wear pad and any shims from the boom.
4. Repeat steps 1-2 for the remaining three wear pads on the side of the boom section being serviced.
5. Use a pry bar to center the rear boom section on the lower wear pads.

NOTE

An equal number of shims is to be used on all side mounted wear pads to ensure the rear boom section remains centered on the lower wear pads after assembly has been completed.

6. Install the new wear pad and the required number of shims to one of the four side pad locations.
7. Secure the wear pad and shims by installing two screws. Apply red thread locking compound to screws prior to installation. Torque the screws to 55-65 (38-44 N·m).
8. Repeat steps 6-7 for the other three wear pad positions on the sides of the boom.
9. Replace the rear boom cover. See Section 9.3.1.

9.3 CHAINS

9.3.1 REMOVE/RETRACT CHAIN #1

Machinist perform on a flat, smooth, clean and level surface. Rear, side and boom to cover pads removed (See Section 9.3).

NOTE

The procedure shows the removal of the retract chain #1 on a machine that is not equipped with auxiliary hydraulics. If the machine being repaired is equipped with auxiliary hydraulics, the auxiliary hydraulic hose tension must be released from the front of the machine, and the auxiliary hydraulic hose shroud must be removed from the rear of the boom assembly. See Section 4.8.1 for these procedures.

Figure 9-66 Retract Chain Anchor Release



1. From the underside of boom section #1, remove the adjuster nut (1, Figure 9-66) and washer that secures retract chain #1 anchored to the flange of the boom section.

NOTE

Be sure the cordless ratchet bar is long enough to reach through the entire length of boom section #1 and still extend from the front and rear of the boom section. This cordless will aid in assembly.

2. Fasten a length of cordless to the chain anchor and push the chain anchor through the flange on the bottom of the boom section.

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Puja Mehta



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