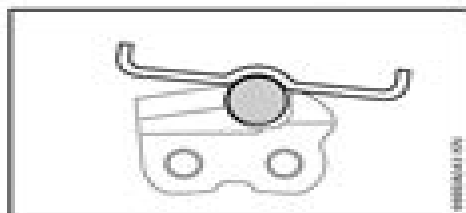
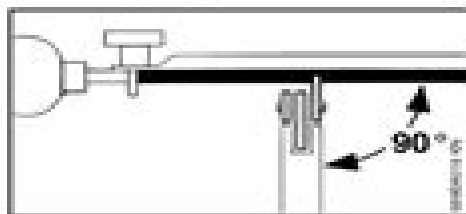


Proper sharpening

- Select sharpening tools in accordance with chain pitch
- Clamp guide bar if necessary
- Block saw chain – push the hand guard forward
- To advance the saw chain, pull the hand guard toward the handlebar: The chain brake is disengaged. With the Quickstop Plus chain brake system, additionally press the throttle trigger lockout
- Sharpen frequently, removing little material – two or three strokes of the file are usually sufficient for simple resharpening



- Guide the file: horizontally (at a right angle to the side surface of the guide bar) in accordance with the specified angle – according to the

markings on the file holder – rest the file holder on the tooth head and the depth gauge

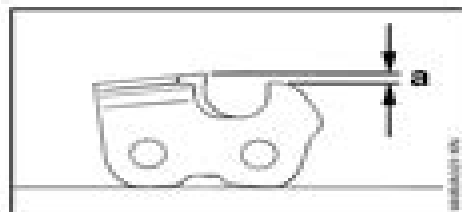
- File only from the inside outward
- The file only sharpens on the forward stroke – lift the file on the backstroke
- Do not file tie straps and drive links
- Rotate the file a little periodically in order to avoid uneven wear
- To remove file burr, use a piece of hardwood
- Check angle with file gauge

All cutters must be equally long.

With varying cutter lengths, the cutter heights also vary and cause rough running of the saw chain and chain breakage.

- All cutters must be filed down equal to the length of the shortest cutter – ideally, one should have this done by a servicing dealer using an electric sharpener

Depth gauge setting



The depth gauge determines the depth to which the cutter penetrates the wood and thus the chip thickness.

- a Required distance between depth gauge and cutting edge

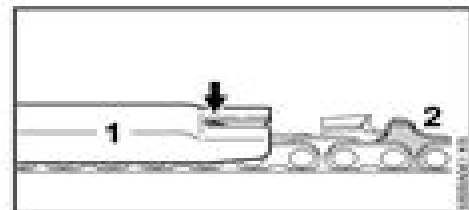
When cutting softwood outside of the frost season, the distance can be increased by up to 0.2 mm (0.008").

Chain pitch		Depth gauge Distance (a)	
Inches	(mm)	mm	(Inches)
1/4 P	(6.35)	0.45	(0.018)
1/4	(6.35)	0.65	(0.026)
3/8 P	(9.52)	0.65	(0.026)
0.325	(8.25)	0.65	(0.026)
3/8	(9.52)	0.65	(0.026)
0.404	(10.26)	0.80	(0.031)

Lowering the depth gauges

The depth gauge setting is lowered when the cutter is sharpened.

- Check the depth gauge setting after each sharpening



- Lay the appropriate file gauge (1) for the chain pitch on the saw chain and press it against the cutter to be checked – if the depth gauge protrudes past the file gauge, the depth gauge must be reworked

Mse 180 C Manual

**George Washington Tryon (Jr.), Henry
Augustin Pilsbry**

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Table of Contents Mse 180 C Manual

1. Understanding the eBook Mse 180 C Manual
 - The Rise of Digital Reading Mse 180 C Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mse 180 C Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mse 180 C Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mse 180 C Manual
 - Personalized Recommendations
 - Mse 180 C Manual User Reviews and Ratings

- Mse 180 C Manual and Bestseller Lists
- 5. Accessing Mse 180 C Manual Free and Paid eBooks
 - Mse 180 C Manual Public Domain eBooks
 - Mse 180 C Manual eBook Subscription Services
 - Mse 180 C Manual Budget-Friendly Options
- 6. Navigating Mse 180 C Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mse 180 C Manual Compatibility with Devices
 - Mse 180 C Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mse 180 C Manual
 - Highlighting and Note-Taking Mse 180 C Manual
 - Interactive Elements Mse 180 C Manual
- 8. Staying Engaged with Mse 180 C Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mse 180 C Manual
- 9. Balancing eBooks and Physical Books Mse 180 C Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mse 180 C Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mse 180 C Manual
 - Setting Reading Goals Mse 180 C Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mse 180 C Manual
 - Fact-Checking eBook Content of Mse 180 C Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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