

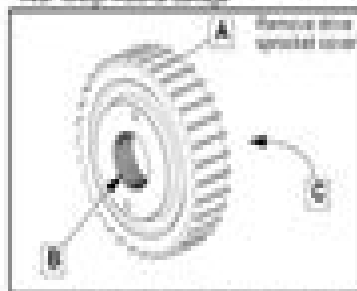
- Remove right side lower timing cover.



- Rotate crankshaft until key only is aligned with one of the TDC holes in crankcase.
- Insert an Allen or 5/16" diameter pin into crankcase hole and into crankshaft to hold shaft while loosening sprocket nut.
- Remove sprocket nut.
- Loosen rear side nut.
- Loosen side adjuster screws lock nut.
- Loosen both side adjuster screws evenly to move wheel forward until belt is loose.
- Put belt off sprocket.
- Remove front sprocket, spacer, and Q-ring from output shaft.

DRIVE SPROCKET INSPECTION

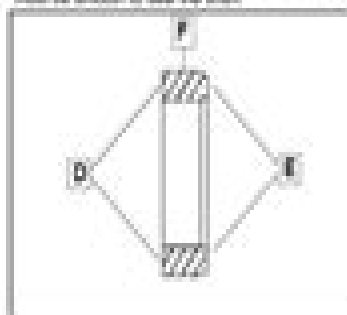
- Visually inspect sprocket teeth (A) for excessive wear. Remove material damage.



- Inspect splines (B) for a tight fit on output shaft splines.
- Inspect the back surface of sprocket nut (C) where it contacts the rear cover. Replace if worn or if surface is rough.

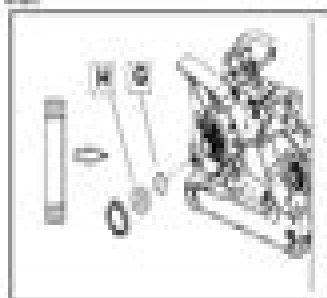
NOTE: Sprockets and belt normally exhibit a polished appearance due to normal operation. Belt replacement is not required unless uncharacteristic damage is noted, or if the mileage service interval is reached. Belt or sprocket damage is usually due to debris trapped between belt and sprocket, or from improper maintenance and adjustment.

- Inspect outer surface (D), inner surface (E), and seating surface (F) of seal sleeve. Surfaces must be flat without wear or galling. Replace the sleeve if worn, or if the surface appears rough or chafed. The O-ring seating surface of slightly chamfered edge must be smooth to seal the shaft.



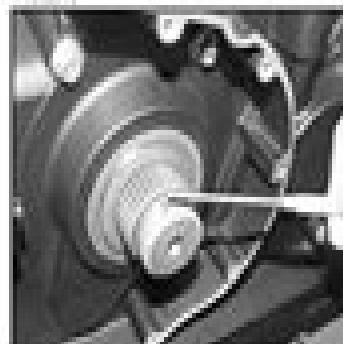
DRIVE SPROCKET INSTALLATION

- Apply grease to inner Q-ring (G) and install on output shaft.



- Install seal sleeve (H) with the chamfer on inside diameter of sleeve facing in, toward O-ring.

- Clean shaft threads and sprocket nut to remove all previous thread locking agent and apply Loctite™ Thread-Lok.



- Place belt onto front sprocket; place sprocket over splines of output shaft.
- Apply Loctite™ 262 to threads of shaft and nut.
- Install drive sprocket nut.

NOTE: If primary is disassembled, shift transmission into 1st gear and install output shaft holding tool on output shaft to tighten sprocket nut.



NOTE: If primary is assembled, follow instructions to hold shaft as described for Drive Sprocket Removal, page 11-5.

- Torque nut.

TORQUE: Drive Sprocket Nut
244 Nm (180 ft-lb.)
Loctite™ 262

- Install belt plate.

NOTE: The belt plate can be installed in many positions and either side of the plate can be used. If the plate will does not align, tighten sprocket nut tightly and try to fit the belt plate again.

- Install belt plate screws (A).



- Rotate the plate CLOCKWISE (B) until it stops and hold it firmly against the nut.
- Tighten the belt plate screws to 4.5 Nm (33 ft-in).
- Adjust belt tension (page 2-55) and wheel alignment (page 2-56).
- Install drive sprocket cover with a new gasket (adhesive side of gasket faces cover). Torque cover screws to 4.5 Nm (33 ft-in).



Jackpot Service Manual

Marcel A. Müller



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