

Non-toleranced Data

ISO 10110-11

- ISO 10110 standardizes tolerances when not called out.
- “Default” tolerances
- Entirely different than “shop tolerances” of ASME Y14’s.
- WARNING: Tolerances are very loose and may lead to undesirable consequences if not carefully considered.
- Note that tolerances scale with size of parts – a European practice rarely seen in U.S.

Property	Range of maximum (diagonal) dimension of the part [mm]			
	up to 10	over 10 up to 30	over 30 up to 100	over 100 up to 300
Edge length, diameter [mm]	±0.2	±0.5	±1	±1.5
Thickness [mm]	±0.1	±0.2	±0.4	±0.8
Angle deviation of prisms and plate	±30'	±30'	±30'	±30'
Width of protective chamfer [mm]	0.1 - 0.3	0.2 - 0.5	0.3 - 0.8	0.5 - 1.8
Stress birefringence acc. to ISO/DIS 10110-2 [nm/cm]	0/20	0/20	-	-
Bubbles and inclusions acc. to ISO/DIS 10110-3	1/3x0.16	1/5x0.25	1/5x0.4	1/5x0.63
Inhomogeneity and striae acc. to ISO/DIS 10110-4	2/1;1	2/1;1	-	-
Surface form tolerances acc. to ISO/DIS 10110-5	3/5(1)	3/10(2)	3/10(2) (all Ø 30)	3/10(2) (all Ø 60)
Centring tolerances acc. to ISO/DIS 10110-6	4/30'	4/20'	4/10'	4/10'
Surface imperfection tolerances acc. to ISO/DIS 10110-7	5/3x0.16	5/5x0.25	5/5x0.4	5/5x0.63

Iso 10110 Drawing Standards

Michal Rosen-Zvi

A red circular graphic element, possibly a stylized arrow or a decorative shape, is positioned to the right of the author's name.

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