

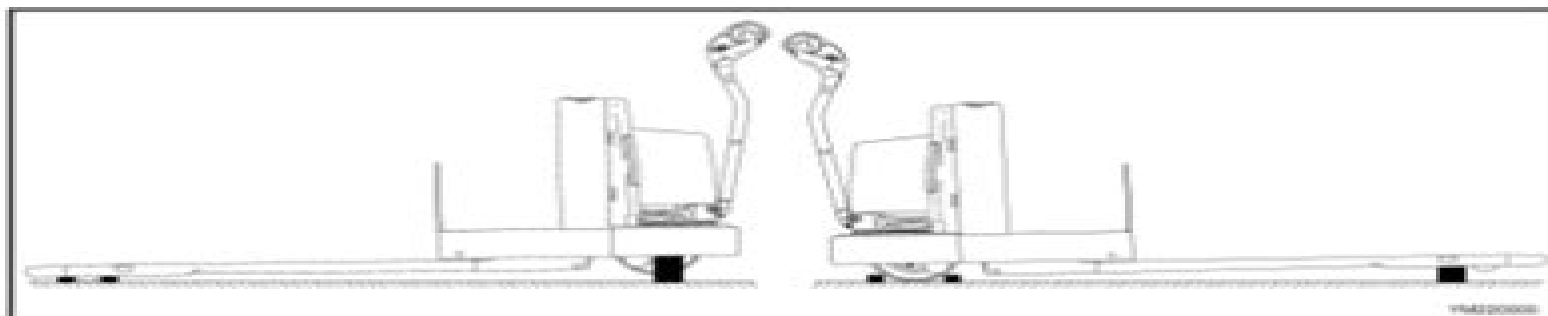


Figure 2. Putting Lift Truck on Blocks

How to Raise Load Wheels



WARNING

Never raise the forks any higher than necessary to change the load wheels. Always raise both forks at the same time. Raising the forks too high can make the lift truck tip over and cause property damage or personal injury.

1. Put blocks on both sides (front and back) of the drive tire to prevent movement of the lift truck.
2. Use an overhead crane and web sling under the forks to raise the load wheels. Another lift truck can also be used to raise the forks. Make sure that the crane and sling or other lift truck has a capacity of at least two-thirds (2/3) the total weight of the lift truck, as shown on the capacity plate.
3. Raise the forks only enough to suspend the wheels. Install blocks under the forks at the rear of the wheels to support the lift truck.

WELDING REPAIRS



WARNING

Forklift truck frames and components may have polyurethane paint. Welding, burning, or other heat sufficient to cause thermal decomposition of

the paint may release isocyanates. These chemicals are allergic sensitizers to skin and respiratory tract, and overexposure may occur without odor warning. Should work be performed, utilize good industrial hygiene practices including removal of all paint (prime and finish coats) to the metal around the area to be welded, local ventilation, and/or supplied-air respiratory protection.

Remove the battery before welding. Welding can cause a fire and or an explosion. Make sure there is no fuel, oil, or grease near the weld area. Make sure the area is well ventilated.



CAUTION

When using an arc welder, always disconnect the battery connector to prevent damage to circuit components. Connect the welding ground clamp as close to the weld area as possible to prevent welding current from damaging bearings.

Observe previous **WARNINGS** and **CAUTIONS** before doing any welding.

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JR Anderson



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