

General Specifications

Model 30/40		
HORSEPOWER (KW)	Model 30 Model 40	30 (22.4) 40 (29.8)
OUTBOARD WEIGHT	15 in. (38 cm) 20 in. (51 cm) 22-1/2 in. (57 cm)	156 lbs. (70.7kg) 161 lbs. (73.0kg) 166 lbs. (75.3kg)
CYLINDER BLOCK	Type Displacement	Two Cylinder - Two Cycle 39.3 cu. in. (644.4 cc)
STROKE	Length	2.796 in. (71 mm)
CYLINDER BORE	Diameter (Standard) Diameter [Oversize 0.015 (.381 mm)] Taper/Out of Round Maximum Bore Type Cylinder Finish Hone (I.D.)	2.993 in. (76 mm) 3.007 in. (76.38 mm) 0.003 in. (0.08 mm) Cast Iron 2.993 in. (76 mm)
CRANKSHAFT	Top Main Bearing Journal Center Main Bearing Journal Bottom Ball Bearing Journal Connecting Rod Journal Runout	1.375 in. (34.93 mm) 1.216 in. (30.89 mm) 1.385 in. (35.17 mm) 1.181 in. (29.99 mm) 0.003 in. (0.076 mm)
CONNECTING ROD	Piston Pin End (I.D.) Crankpin End (I.D.)	0.957 in. (24.31 mm) 1.499 in. (38.07 mm)
PISTON	Piston Type O.D. at Skirt (Standard) O.D. at Skirt [Oversize 0.015 (.381 mm)] Ring End Gap	Aluminum 2.988 in. (75.90 mm) 3.003 in. (76.28 mm) 0.010 in. - 0.018 in. (0.25 mm - 0.46 mm)
REEDS	Reed Stand Open (Maximum) Reed Stop - Model 30 - Model 40	0.020 in. (0.508 mm) 0.090 in. (2.286 mm) Not Adjustable
GEAR HOUSING	Gear Ratio Gearcase Capacity Lubricant Type Forward Gear - No. of Teeth-Type Pinion Gear - No. of Teeth-Type Pinion Height Forward Gear Backlash Reverse Gear Backlash Water Pressure With Thermostat + Poppet - @ W.O.T. - @ Idle All Models W/O Thermostat + Poppet - @ W.O.T. - @ Idle Poppet Valve Opening 1994-1997 Poppet Valve Opening 1998 & Newer	2.0:1 14.9 oz. (440 mL) Quicksilver Gear Lube Premium Blend 26 Spiral/Bevel 13 Spiral/Bevel 0.025 in. (0.64 mm) No Adjustment No Adjustment 5 - 7 PSI @ 5000 RPM 0.5 - 1.5 PSI @ 750 RPM 5 - 7 PSI @ 5000 RPM 0 - 1 PSI @ 750 RPM 900-1000 RPM 3000-3500 RPM

Manual For 30hp Mariner Service

H Kauffman



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