

CYLINDER HEAD

- Fit dowel pin (1) to cylinder head and then, attach a new gasket to cylinder head.

CAUTION:

Use a new cylinder head gasket to prevent oil leakage. Do not use the old gasket.

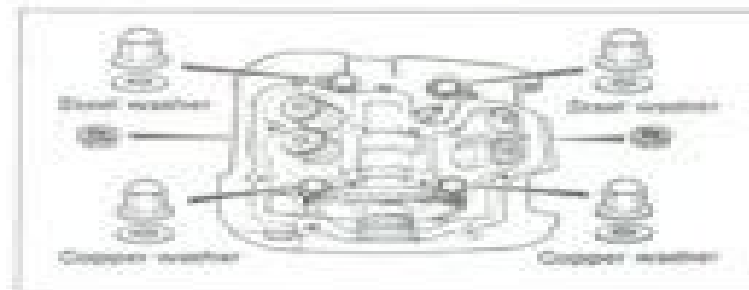
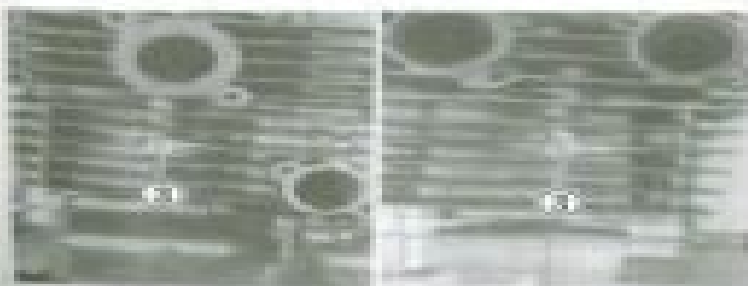
- Copper washers and cap nuts are used to secure the cylinder head. These parts must be fitted in the correct position.
- With the head snugly seated on the cylinder, secure it by tightening the nuts diagonally. Tighten each nut to the torque value specified below:

Cylinder head nut tightening torque

10 mm Diam. (1)	35 – 40 N·m (3.5 – 4.0 kg-m) (25.0 – 29.0 lb-ft)
8 mm Diam. (2)	7 – 11 N·m (0.7 – 1.1 kg-m) (5.0 – 8.0 lb-ft)

- After tightening the cylinder head nuts to the specified torque, tighten the cylinder base nuts (3).

Cylinder base nut tightening torque	7 – 11 N·m (0.7 – 1.1 kg-m) (5.0 – 8.0 lb-ft)
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Lingsheng Yao



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Table of Contents Manual For 1986 Suzuki Lt250 Efg Atv

1. Understanding the eBook Manual For 1986 Suzuki Lt250 Efg Atv
 - The Rise of Digital Reading Manual For 1986 Suzuki Lt250 Efg Atv
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual For 1986 Suzuki Lt250 Efg Atv
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual For 1986 Suzuki Lt250 Efg Atv
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual For 1986 Suzuki Lt250 Efg Atv
 - Personalized Recommendations
 - Manual For 1986 Suzuki Lt250 Efg Atv User Reviews and Ratings

- Manual For 1986 Suzuki Lt250 Efg Atv and Bestseller Lists
- 5. Accessing Manual For 1986 Suzuki Lt250 Efg Atv Free and Paid eBooks
 - Manual For 1986 Suzuki Lt250 Efg Atv Public Domain eBooks
 - Manual For 1986 Suzuki Lt250 Efg Atv eBook Subscription Services
 - Manual For 1986 Suzuki Lt250 Efg Atv Budget-Friendly Options
- 6. Navigating Manual For 1986 Suzuki Lt250 Efg Atv eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual For 1986 Suzuki Lt250 Efg Atv Compatibility with Devices
 - Manual For 1986 Suzuki Lt250 Efg Atv Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual For 1986 Suzuki Lt250 Efg Atv
 - Highlighting and Note-Taking Manual For 1986 Suzuki Lt250 Efg Atv
 - Interactive Elements Manual For 1986 Suzuki Lt250 Efg Atv
- 8. Staying Engaged with Manual For 1986 Suzuki Lt250 Efg Atv
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual For 1986 Suzuki Lt250 Efg Atv
- 9. Balancing eBooks and Physical Books Manual For 1986 Suzuki Lt250 Efg Atv
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual For 1986 Suzuki Lt250 Efg Atv
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual For 1986 Suzuki Lt250 Efg Atv
 - Setting Reading Goals Manual For 1986 Suzuki Lt250 Efg Atv
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual For 1986 Suzuki Lt250 Efg Atv
 - Fact-Checking eBook Content of Manual For 1986 Suzuki Lt250 Efg Atv
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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