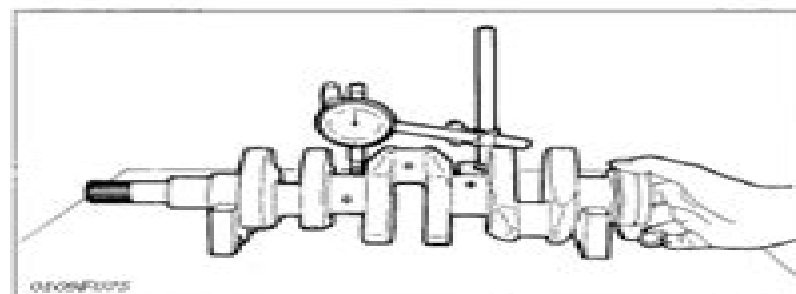
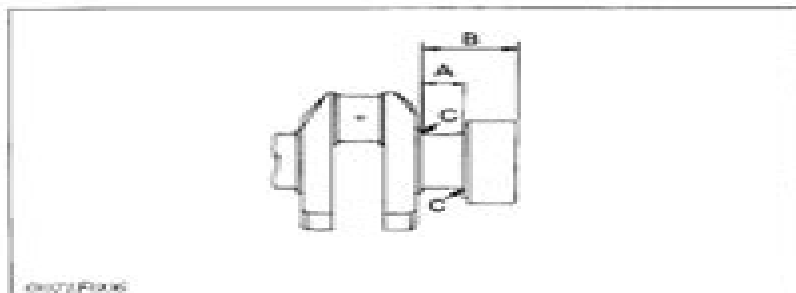
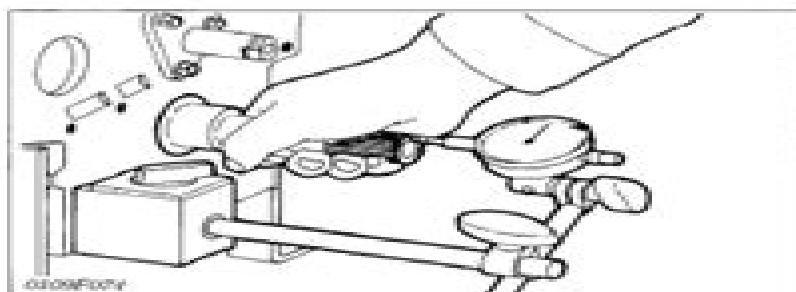


[5] CRANKSHAFT



Crankshaft End Play

1. Set a dial indicator with its indicator tip touching the end of the crankshaft.
2. Measure the end play by moving the crankshaft to the front and rear.
3. If the play exceeds the allowable limit, replace the side bearing.
4. If the same size bearing is useless because of the crankshaft journal wear, replace it with an oversize one referring to the table and the figure.

End play	Factory specification	0.15 to 0.31 mm, 0.0059 to 0.0122 in.
	Allowable limit	0.5 mm, 0.020 in.

(Reference)

• Oversize bearings:

Oversize	Bearing	Code Number	Marking
0.2 mm 0.008 in.	Side bearing 1 02	15261-23951	020 OS
	Side bearing 2 02	15261-23971	020 OS
0.4 mm 0.016 in.	Side bearing 1 04	15261-23961	040 OS
	Side bearing 2 04	15261-23981	040 OS

• Oversize dimensions of crankshaft:

Dimension

- (A) 0.2 mm Oversize 23.40 to 23.45 mm
(0.008 in.) (0.9134 to 0.9154 in.)
- 0.4 mm Oversize 23.80 to 23.85 mm
(0.016 in.) (0.9213 to 0.9232 in.)
- (B) 0.2 mm Oversize 46.1 to 46.3 mm
(0.008 in.) (1.815 to 1.823 in.)
- 0.4 mm Oversize 46.3 to 46.5 mm
(0.016 in.) (1.823 to 1.831 in.)
- (C) 1.8 to 2.2 mm (0.071 to 0.087 in.)

- Finally finish the contact face to the bearing, to the higher than $\nabla\nabla\nabla\nabla$ (0.45)

Crankshaft Alignment

1. Support the crankshaft with V blocks on the surface plate at both end journals.
2. Set a dial indicator with its indicator tip touching the intermediate journal.
3. Rotate the crankshaft on the V blocks and get the eccentricity (half of the measurement).
4. If the eccentricity exceeds the allowable limit, replace the crankshaft.

Eccentricity	Allowable limit	0.02 mm 0.0008 in.
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Mergent International Manual ,2009 **Power Farming in Australia and New Zealand Technical Manual** ,1989

The SAGES Manual Operating Through the Endoscope Matthew Kroh,Salvatore Docimo Jr.,Sofiane El Djouzi,Amber Shada,Kevin M. Reavis,2023-03-13 In 2016 the first edition of the SAGES Manual Operating through the Endoscope was published At the time this represented a review of cutting edge new technologies that were being introduced within the field of flexible endoscopy Largely based on applications and data up to 2013 this served as a unique resource for clinicians and researchers to learn about this expanding field Since then there has been a significant expansion of new technologies and procedures within this discipline that have meaningfully changed this entire sub specialty In addition large numbers of high quality data have emerged that support more heartily the safety and efficacy of these techniques Major international societies now routinely include hands on training and scientific content of this field in meetings and educational efforts and many trainees and practitioners are looking for resources to improve their knowledge and technical skills sets For these reasons an update on this rapidly advancing field seems appropriate at this time given the enormous amount of new content available Endoscopic surgical procedures allow for less invasive access for performing increasingly complex procedures This results in maximal benefit for patients with fewer complications faster recovery and less pain Endoscopy allows access to the gastrointestinal tract without transgressing the abdominal or chest walls by means of a truly less invasive route These technologies and skills are being sought out by practitioners and asked for by patients The proposed textbook is designed to present a comprehensive and state of the art approach to the diverse applications of surgical techniques and procedures through the endoscopic platform Written by experts and emerging specialists in that field each of these sections will address patient selection pre operative considerations technical conduct of the most common operations and avoiding complications A review of the existing literature addressing the particular topic will follow in each section Extensive endoscopic images and illustrations will make this an interactive text In addition to updates on most topics in the previous manual this edition will include exciting new fields of advanced imaging artificial intelligence and augmented imaging applications of robotics to endoscopy and more robust exposure of endoscopic applications for treatment of obesity a worldwide epidemic The subject of surgical endoscopy has changed meaningfully since publication of the first edition now a substantial focus of major journals scientific meetings and online platforms A timely update can capture this broad subject in an accessible manual focused on technologies and data supporting these interventions The United States Government Manual United States. Office of the Federal Register,1973 The United States Government Manual ,1980 **Microcosm Manual for Environmental Impact Risk Assessment** Yuhei Inamori,2019-06-22 This book offers a comprehensive guide to microcosms N systems in multiple species testing and aquatic ecosystem risk assessment It provides standardized methods for creating the microbial ecosystem and proposes a standardized microcosm system for environmental impact risk assessments The book will be of

interest to students and educators researchers government authorities developers and manufacturers engaged in ecosystem preservation water quality management personnel at sewage treatment or industrial effluent treatment facilities and anyone involved in education management and analysis evaluation for environmental standards and waste water quality standards

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