

Assembly - Early Type

Place clutch assembly in press and push out press back plate with the snap ring.

Remove the press and clutch plate and clutch plate.

Apply oil pressure and remove the snap ring.

Insert oil plate for wear or damage.

NOTE: If clutch plate, clutch hub, or snap ring is worn or damaged, it must be replaced. Refer to the section on this manual.



- 1 - Clutch plate
- 2 - Clutch plate
- 3 - Clutch plate
- 4 - Clutch plate
- 5 - Clutch plate
- 6 - Clutch plate
- 7 - Clutch plate
- 8 - Clutch plate
- 9 - Clutch plate
- 10 - Clutch plate

Assembly - Early Type

Assembly for the early type is similar and should be done in the same manner as the early type. Refer to the section on this manual.



Assembly - Late Type



- 1 - Clutch plate
- 2 - Clutch plate
- 3 - Clutch plate
- 4 - Clutch plate
- 5 - Clutch plate
- 6 - Clutch plate
- 7 - Clutch plate
- 8 - Clutch plate
- 9 - Clutch plate
- 10 - Clutch plate

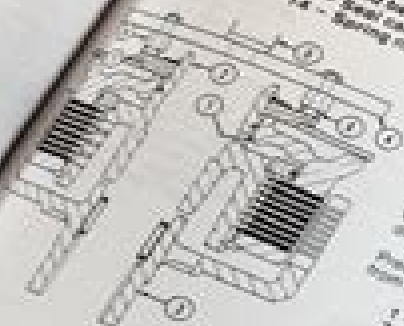
- 1 - Backing plate
- 2 - Clutch ring
- 3 - Clutch center
- 4 - Pressure plate
- 5 - Snap ring
- 6 - Snap ring
- 7 - Snap ring
- 8 - Snap ring
- 9 - Snap ring
- 10 - Snap ring

Place the clutch assembly in a press with the clutch plate down, press down on the clutch plate and remove the snap ring and spring.

Remove pressure on the press slowly until the clutch plate and backing plate are free.

Turn clutch assembly over and remove the snap ring, backing plate and spring.

Press down on the clutch plate to remove it from the center.



- 1 - Clutch plate
- 2 - Clutch plate
- 3 - Clutch plate
- 4 - Clutch plate
- 5 - Clutch plate
- 6 - Clutch plate
- 7 - Clutch plate
- 8 - Clutch plate
- 9 - Clutch plate
- 10 - Clutch plate

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