



WARNING: To avoid personal injury and possible death, observe the following warnings:

- Resurfacing should be carried out by a skilled technician using specialized equipment for this function.
- The flywheel may be ground to correct minor wear and scoring. New flywheels have a thickness of 45.822 mm $\pm$ 0.254 mm (1.804 $\pm$ 0.010 in). DO NOT grind beyond the minimum permissible thickness of 44.907 mm (1.768 in). Replace the flywheel if it is not repairable by surface grinding.
- Remove material from clutch face only.

After resurfacing, check the flywheel for cracks and heat checks. If any cracks or heat checks are detected, replace the resurfaced flywheel with a new one.

Installation of Flywheel Housing

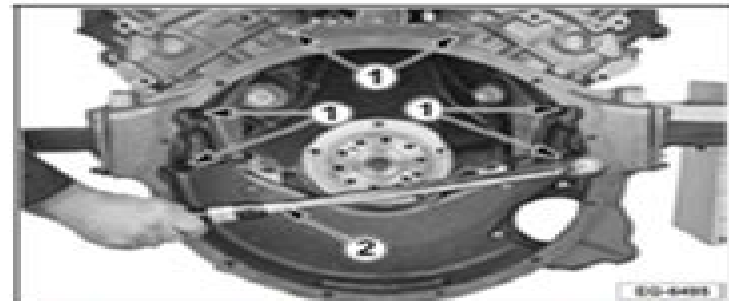


Figure 252 Installing the Flywheel Housing

1. Flywheel Housing Mounting Bolts
2. Torque Wrench

1. Slide the flywheel housing onto the guide pins.
2. Install six flywheel housing mounting bolts finger tight to secure the housing to the crankcase.
3. Tighten the mounting bolts to the standard torque value.

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International 47t444e Service Manual

Lei Huang



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