

# Howard Gem Service Manual



## INTRODUCTION

This service manual has been compiled to give HOWARD Dealers and their staff, a sequence of operations to enable the servicing and repair of a HOWARD GEM ROTAVATOR to be carried out quickly and effectively.

Because of our policy of continuous improvement, this manual should always be used in conjunction with the latest service bulletins covering the GEM. These service bulletins are distributed to all HOWARD horticultural dealers when they are first printed, and back issues are available from us on request. HOWARD GEM service bulletins after bulletin H.63, should be kept with this manual, and a note added to the index of each section affected, so that an up to date record of modifications is kept.

At the start of each section, there is a list of ordinary workshop tools that will be required when carrying out the repairs covered by that section. Some 'special tools' may also be required, of which a complete list can be found under 'special tools' section 'A'.

In addition to the special tools and equipment used during some repairs, a hydraulic or hand operated fly press (of the type found in most workshops) will be required when removing and fitting oilseals and bearings.

Before assembly of component parts, remove dirt and grease and, in the case of new parts, remove the special rust inhibitor, otherwise the function of the component may be restricted when in operation. When ordering spare parts, DO NOT confuse the illustration numbers used in this manual with the TRUE part numbers found in the official parts list, form number L.693.

While every effort is made to ensure that the information contained within this manual is correct, any errors which may occur, should be brought to the attention of our Service Department.

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Although this manual refers to machines in current production, reference is made, where possible, to the history of the various assemblies and components.

## ILLUSTRATION REFERENCE

The figures in brackets after component names refer to the illustration number of the component, within the diagram specified by that instruction. e.g. (C25-35) is Section 'C' illustration '25' illustrated component 35—Reverse idler gear.

# Howard Gem Rotavator Service Manual

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