





 Insert the new cold bearings in the bearing seats of the heated section of the engine case, if necessary, use a suitable mandrel to push them all the way in and make them flush.



Info

When pressing in, ensure that the section of the engine case lies flat in order to prevent damage.

Only press the bearings in using the outer bearing race; otherwise, the bearings will be damaged when they are pressed in.

 After the section of the engine case has cooled, check that the bearings are firmly seated.



limfo

If the bearings are not firmly seated after cooling, it is likely that they will rotate in the engine case when warm, in this case, the engine case must be replaced.

- Press in radial shaft seal ring of the crankshaft with the open side facing inward so that it is flush.
- Press in radial shaft seal ring of the shift shaft so it is flush with the open side facing inward.
- Press in radial shaft seal ring of the countershaft so it is flush with the open side facing in.
- Mount lock ring (3).
- Press in radial shaft seal ring of the balancer shaft so it is flush with the open side facing in.

18.4.3 Removing the crankshaft bearing inner race



Fixate the crankshaft in the vice with special tool . Guideline

Use soft jaws.

Separator plate (54829009000) (\$2 p. 320)

Warm up special tool .

Guideline

180 °C (356 °F)

Puller (58429037043) (C2 p. 321)

Push the warmed up special tool onto the crankshaft bearing inner race, press firmly together, and pull jointly from the crankshaft.

Ktm 250 Xcw Engine Manual

Kawasaki Jūkōgyō Kabushiki Kaisha. Engine and Motorcycle Group

Ktm 250 Xcw Engine Manual:

KTM Enduro & Motocross Phil Mather,2007 This manual is a complete guide to servicing and routine maintenance Step by step instructions clearly linked to hundreds of photos and illustrations guide you through each job KTM EXC Enduro & SX Motocross, '00-'07 Haynes Publishing,2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the KTM EXC Enduro troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate Kawasaki KX250-A3 Kawasaki Jūkōgyō Kabushiki Kaisha. Engine and Motorcycle Group,1975 Kawasaki KLX250 Motorcycle Owner's Manual & Service Manual Kawasaki Jūkōgyō Kabushiki Kaisha,1978

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