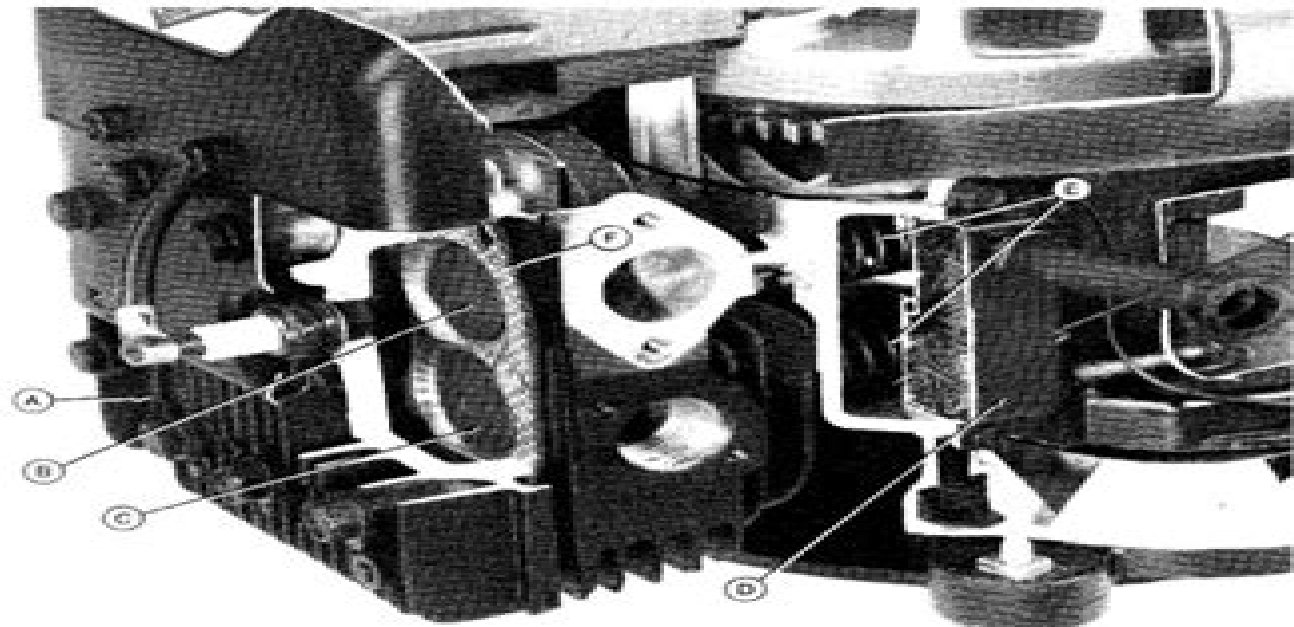


GENERAL INFORMATION



30-4413-9

A—Cylinder Head
B—Intake Valve
C—Exhaust Valve

The intake valve guide is machined into the block and the exhaust valve guide is fitted with a bushing. The block and bushing can be reamed out to install a replacement valve guide bushing and a standard size valve, when valve guide wear tolerances are exceeded.

A stellite exhaust valve (C) with a rotator is used to prolong the life of the exhaust valve.

D—Breather
E—Valve Springs
F—Cylinder Head Gasket

The breather assembly is mounted over the valve spring chamber. The function of the breather is to create a vacuum in the crankcase which prevents oil from being forced out of the engine through piston rings, oil seals, breaker plunger or gaskets.

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