

# Hypertherm® powermax1051

## Sistema de plasma manual o mecanizado para cortar y ranurar metal

Capacidad	Espejor	Velocidad de corte
Recomendada	Capacidad de corte manual	
	32 mm (1-1/4 pulg.)	500 mm/min (20 pulg/min)
	38 mm (1-1/2 pulg.)	250 mm/min (10 pulg/min)
Corte de separación	50 mm (2 pulg.)	125 mm/min (5 pulg/min)
Perforación	22 mm (7/8 pulg.)*	
	* Capacidad de perforación para uso manual o con control de altura de la antorcha automática	
	Tasa de remoción de metal	Perfil de la ranura
	Capacidad de ranurado	
	5,8 kg por hora	5,4 mm P x 7,4 mm A

### Productividad máxima

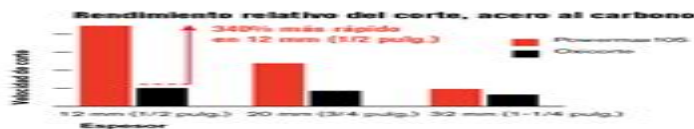
- Mayores velocidades de corte: tres veces más rápido que el corte de 12 mm (1/2 pulg.) de acero al carbono.
- Cuidado de corte y ranurado superior reduce el tiempo invertido en la rectificación y tratamiento del borde.
- Fácil de usar para el corte y ranurado.
- La tecnología Smart Sense™ regula automáticamente la presión de aire de acuerdo con la longitud de la antorcha y el modo de operación.
- Antorcha manual y antorchas recta mecanizada y robótica para mayor versatilidad y facilidad de uso.
- La tolerancia en un amplio rango de voltaje mejora el rendimiento de los generadores de energía y las condiciones de bajo voltaje en la línea.
- La protección optimizada reduce la acumulación de escoria y permite un corte con arrastre sin dificultades para lograr mejores resultados.

### Fabricado y ensayado para soportar las condiciones más rigurosas

- Las antorchas Duramax™ están diseñadas para resistir calor e impacto de altura.
- La tecnología SpringStart™ asegura un arranque uniforme y una antorcha más confiable.
- Poco mantenimiento por un tiempo de operación máximo – sigue funcionando.
- Costo operativo menor.
- Mayor duración de los consumibles para un menor costo y mayor tiempo de operación.
- La detección exclusiva del final de la duración del electrodo protege la antorcha y la pieza al cortar automáticamente la energía cuando el electrodo está demasiado usado.
- Mayor eficiencia de potencia disminuye el consumo de energía.



### Estilos de antorcha Duramax



## Especificaciones

Voltajes de entrada	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 480 V 3-F 32 A CE 480 V 3-F 32 A
Corriente de entrada a 208 V 3-F	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 480 V 3-F 32 A CE 480 V 3-F 32 A
Corriente de salida	30 a 100 A
Voltaje de salida nominal	160 VDC
Ciclo de trabajo a 60 Hz	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 480 V 3-F 32 A CE 480 V 3-F 32 A
Voltaje en circuito abierto	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 480 V 3-F 32 A CE 480 V 3-F 32 A
Dimensiones con cables	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 480 V 3-F 32 A CE 480 V 3-F 32 A
Peso con cables de 12 m	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 480 V 3-F 32 A CE 480 V 3-F 32 A
Alimentación de gas	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 480 V 3-F 32 A CE 480 V 3-F 32 A
Presión y rango de flujo de control de gas	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 480 V 3-F 32 A CE 480 V 3-F 32 A
Longitud del cable de potencia de entrada	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 480 V 3-F 32 A CE 480 V 3-F 32 A
Tipo de fuente de energía	CE 208 a 500 V 3-F 50/60 Hz CE 230 a 480 V 3-F 50/60 Hz CE 240 a 480 V 3-F 50/60 Hz CE 280 V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 280V/280V/280V 3-F 50/60 Hz CE 400 V 3-F 50 A CE 480 V 3-F 32 A CE 480 V 3-F 32 A

## Funcionamiento del generador de energía

Voltaje nominal del motor (VAC)	Voltaje del sistema (V)	Rendimiento (centímetros de corte)
208	160	Completo
230	160	Completo
240	160	Completo
280	160	Completo
280	160	Completo
400	160	Completo
480	160	Completo

## Velocidad de corte máxima

Material	Corriente (amperios)	Espejor (mm)	Velocidad de corte (mm/min)	Velocidad de corte (pulg/min)
Acero al carbono	100	12	500	20
	100	12	250	10
	100	12	125	5
Acero inoxidable	100	12	250	10
	100	12	125	5
	100	12	62	2.5
Aluminio	100	12	500	20
	100	12	250	10
	100	12	125	5

\* Las velocidades máximas de corte están basadas en el rendimiento de corte de una antorcha Hypertherm. Las velocidades de corte para un rendimiento de corte futuro pueden variar según las diferentes aplicaciones y condiciones de corte.

## Información para pedidos

Para obtener más información sobre las configuraciones más frecuentes para el sistema, que incluyen una fuente de energía, una antorcha y el cable de masa, en nuestra página web encontrará otras configuraciones.

Fuente de energía estándar	Fuente de energía con puerto CPC y ranura de voltaje seleccionable	Fuente de energía con puerto CPC y ranura de voltaje seleccionable
Tamaño	Manual 75"	Manual 75"
12 mm (1/2 pulg.)	054076	054076
20 mm (3/4 pulg.)	054077	054077
32 mm (1-1/4 pulg.)	054078	054078
40 mm (1-1/2 pulg.)	054079	054079
48 mm (1-7/8 pulg.)	054080	054080
56 mm (2-1/8 pulg.)	054081	054081
64 mm (2-5/8 pulg.)	054082	054082
72 mm (2-7/8 pulg.)	054083	054083
80 mm (3-1/4 pulg.)	054084	054084
88 mm (3-5/8 pulg.)	054085	054085
96 mm (3-7/8 pulg.)	054086	054086
104 mm (4-1/8 pulg.)	054087	054087
112 mm (4-3/8 pulg.)	054088	054088
120 mm (4-7/8 pulg.)	054089	054089
128 mm (5-1/4 pulg.)	054090	054090
136 mm (5-3/8 pulg.)	054091	054091
144 mm (5-7/8 pulg.)	054092	054092
152 mm (6 pulg.)	054093	054093
160 mm (6-3/8 pulg.)	054094	054094
168 mm (6-7/8 pulg.)	054095	054095
176 mm (7 pulg.)	054096	054096
184 mm (7-3/8 pulg.)	054097	054097
192 mm (7-7/8 pulg.)	054098	054098
200 mm (8 pulg.)	054099	054099
208 mm (8-1/4 pulg.)	054100	054100
216 mm (8-5/8 pulg.)	054101	054101
224 mm (8-7/8 pulg.)	054102	054102
232 mm (9-1/8 pulg.)	054103	054103
240 mm (9-5/8 pulg.)	054104	054104
248 mm (9-7/8 pulg.)	054105	054105
256 mm (10-1/8 pulg.)	054106	054106
264 mm (10-3/8 pulg.)	054107	054107
272 mm (10-7/8 pulg.)	054108	054108
280 mm (11-1/8 pulg.)	054109	054109
288 mm (11-3/8 pulg.)	054110	054110
296 mm (11-7/8 pulg.)	054111	054111
304 mm (12-1/8 pulg.)	054112	054112
312 mm (12-3/8 pulg.)	054113	054113
320 mm (12-7/8 pulg.)	054114	054114
328 mm (13 pulg.)	054115	054115
336 mm (13-3/8 pulg.)	054116	054116
344 mm (13-7/8 pulg.)	054117	054117
352 mm (14 pulg.)	054118	054118
360 mm (14-3/8 pulg.)	054119	054119
368 mm (14-7/8 pulg.)	054120	054120
376 mm (15-1/8 pulg.)	054121	054121
384 mm (15-3/8 pulg.)	054122	054122
392 mm (15-7/8 pulg.)	054123	054123
400 mm (16 pulg.)	054124	054124
408 mm (16-3/8 pulg.)	054125	054125
416 mm (16-7/8 pulg.)	054126	054126
424 mm (17 pulg.)	054127	054127
432 mm (17-3/8 pulg.)	054128	054128
440 mm (17-7/8 pulg.)	054129	054129
448 mm (18 pulg.)	054130	054130
456 mm (18-3/8 pulg.)	054131	054131
464 mm (18-7/8 pulg.)	054132	054132
472 mm (19 pulg.)	054133	054133
480 mm (19-3/8 pulg.)	054134	054134
488 mm (19-7/8 pulg.)	054135	054135
496 mm (20 pulg.)	054136	054136
504 mm (20-3/8 pulg.)	054137	054137
512 mm (20-7/8 pulg.)	054138	054138
520 mm (21 pulg.)	054139	054139
528 mm (21-3/8 pulg.)	054140	054140
536 mm (21-7/8 pulg.)	054141	054141
544 mm (22 pulg.)	054142	054142
552 mm (22-3/8 pulg.)	054143	054143
560 mm (22-7/8 pulg.)	054144	054144
568 mm (23 pulg.)	054145	054145
576 mm (23-3/8 pulg.)	054146	054146
584 mm (23-7/8 pulg.)	054147	054147
592 mm (24 pulg.)	054148	054148
600 mm (24-3/8 pulg.)	054149	054149
608 mm (24-7/8 pulg.)	054150	054150
616 mm (25 pulg.)	054151	054151
624 mm (25-3/8 pulg.)	054152	054152
632 mm (25-7/8 pulg.)	054153	054153
640 mm (26 pulg.)	054154	054154
648 mm (26-3/8 pulg.)	054155	054155
656 mm (26-7/8 pulg.)	054156	054156
664 mm (27 pulg.)	054157	054157
672 mm (27-3/8 pulg.)	054158	054158
680 mm (27-7/8 pulg.)	054159	054159
688 mm (28 pulg.)	054160	054160
696 mm (28-3/8 pulg.)	054161	054161
704 mm (28-7/8 pulg.)	054162	054162
712 mm (29 pulg.)	054163	054163
720 mm (29-3/8 pulg.)	054164	054164
728 mm (29-7/8 pulg.)	054165	054165
736 mm (30 pulg.)	054166	054166
744 mm (30-3/8 pulg.)	054167	054167
752 mm (30-7/8 pulg.)	054168	054168
760 mm (31 pulg.)	054169	054169
768 mm (31-3/8 pulg.)	054170	054170
776 mm (31-7/8 pulg.)	054171	054171
784 mm (32 pulg.)	054172	054172
792 mm (32-3/8 pulg.)	054173	054173
800 mm (32-7/8 pulg.)	054174	054174
808 mm (33 pulg.)	054175	054175
816 mm (33-3/8 pulg.)	054176	054176
824 mm (33-7/8 pulg.)	054177	054177
832 mm (34 pulg.)	054178	054178
840 mm (34-3/8 pulg.)	054179	054179
848 mm (34-7/8 pulg.)	054180	054180
856 mm (35 pulg.)	054181	054181
864 mm (35-3/8 pulg.)	054182	054182
872 mm (35-7/8 pulg.)	054183	054183
880 mm (36 pulg.)	054184	054184
888 mm (36-3/8 pulg.)	054185	054185
896 mm (36-7/8 pulg.)	054186	054186
904 mm (37 pulg.)	054187	054187
912 mm (37-3/8 pulg.)	054188	054188
920 mm (37-7/8 pulg.)	054189	054189
928 mm (38 pulg.)	054190	054190
936 mm (38-3/8 pulg.)	054191	054191
944 mm (38-7/8 pulg.)	054192	054192
952 mm (39 pulg.)	054193	054193
960 mm (39-3/8 pulg.)	054194	054194
968 mm (39-7/8 pulg.)	054195	054195
976 mm (40 pulg.)	054196	054196
984 mm (40-3/8 pulg.)	054197	054197
992 mm (40-7/8 pulg.)	054198	054198
1000 mm (41 pulg.)	054199	054199
1008 mm (41-3/8 pulg.)	054200	054200
1016 mm (41-7/8 pulg.)	054201	054201
1024 mm (42 pulg.)	054202	054202
1032 mm (42-3/8 pulg.)	054203	054203
1040 mm (42-7/8 pulg.)	054204	054204
1048 mm (43 pulg.)	054205	054205
1056 mm (43-3/8 pulg.)	054206	054206
1064 mm (43-7/8 pulg.)	054207	054207
1072 mm (44 pulg.)	054208	054208
1080 mm (44-3/8 pulg.)	054209	054209
1088 mm (44-7/8 pulg.)	054210	054210
1096 mm (45 pulg.)	054211	054211
1104 mm (45-3/8 pulg.)	054212	054212
1112 mm (45-7/8 pulg.)	054213	054213
1120 mm (46 pulg.)	054214	054214
1128 mm (46-3/8 pulg.)	054215	054215
1136 mm (46-7/8 pulg.)	054216	054216
1144 mm (47 pulg.)	054217	054217
1152 mm (47-3/8 pulg.)	054218	054218
1160 mm (47-7/8 pulg.)	054219	054219
1168 mm (48 pulg.)	054220	054220
1176 mm (48-3/8 pulg.)	054221	054221
1184 mm (48-7/8 pulg.)	054222	054222
1192 mm (49 pulg.)	054223	054223
1200 mm (49-3/8 pulg.)	054224	054224
1208 mm (49-7/8 pulg.)	054225	054225
1216 mm (50 pulg.)	054226	054226
1224 mm (50-3/8 pulg.)	054227	054227
1232 mm (50-7/8 pulg.)	054228	054228
1240 mm (51 pulg.)	054229	054229
1248 mm (51-3/8 pulg.)	054230	054230
1256 mm (51-7/8 pulg.)	054231	054231
1264 mm (52 pulg.)	054232	054232
1272 mm (52-3/8 pulg.)	054233	054233
1280 mm (52-7/8 pulg.)	054234	054234
1288 mm (53 pulg.)	054235	054235
1296 mm (53-3/8 pulg.)	054236	054236
1304 mm (53-7/8 pulg.)	054237	054237
1312 mm (54 pulg.)	054238	054238
1320 mm (54-3/8 pulg.)	054239	054239
1328 mm (54-7/8 pulg.)	054240	054240
1336 mm (55 pulg.)	054241	054

# Hypertherm Powermax 105 Manual

**J Elliott**



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## **Table of Contents Hypertherm Powermax 105 Manual**

1. Understanding the eBook Hypertherm Powermax 105 Manual
  - The Rise of Digital Reading Hypertherm Powermax 105 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Hypertherm Powermax 105 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Hypertherm Powermax 105 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Hypertherm Powermax 105 Manual
  - Personalized Recommendations
  - Hypertherm Powermax 105 Manual User Reviews and Ratings
  - Hypertherm Powermax 105 Manual and Bestseller Lists
5. Accessing Hypertherm Powermax 105 Manual Free and Paid eBooks
  - Hypertherm Powermax 105 Manual Public Domain eBooks
  - Hypertherm Powermax 105 Manual eBook Subscription Services
  - Hypertherm Powermax 105 Manual Budget-Friendly Options

6. Navigating Hypertherm Powermax 105 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Hypertherm Powermax 105 Manual Compatibility with Devices
  - Hypertherm Powermax 105 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Hypertherm Powermax 105 Manual
  - Highlighting and Note-Taking Hypertherm Powermax 105 Manual
  - Interactive Elements Hypertherm Powermax 105 Manual
8. Staying Engaged with Hypertherm Powermax 105 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Hypertherm Powermax 105 Manual
9. Balancing eBooks and Physical Books Hypertherm Powermax 105 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Hypertherm Powermax 105 Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Hypertherm Powermax 105 Manual
  - Setting Reading Goals Hypertherm Powermax 105 Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Hypertherm Powermax 105 Manual
  - Fact-Checking eBook Content of Hypertherm Powermax 105 Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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