# Define

- . Define the problem (outcome) the team will work on
- . Define the customer and their definition of value

# Measure

- Determine which processes and inputs have the greatest impact on variation in the outcome
- . Develop a data collection plan and gather data

# Analyze

 Analyze data gathered with statistical methods to determine the part of the process causing the most (unwanted) variation in the outcome

# **Improve**

- Decide on a solution or a solution set
- Develop implementation and monitoring plans for the solution

# Control

- Sustain gains achieved during the previous phase
- Transition solutions (new process) to person responsible

# **Guide Six Sigma Improvement**

**B** Lingard



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