

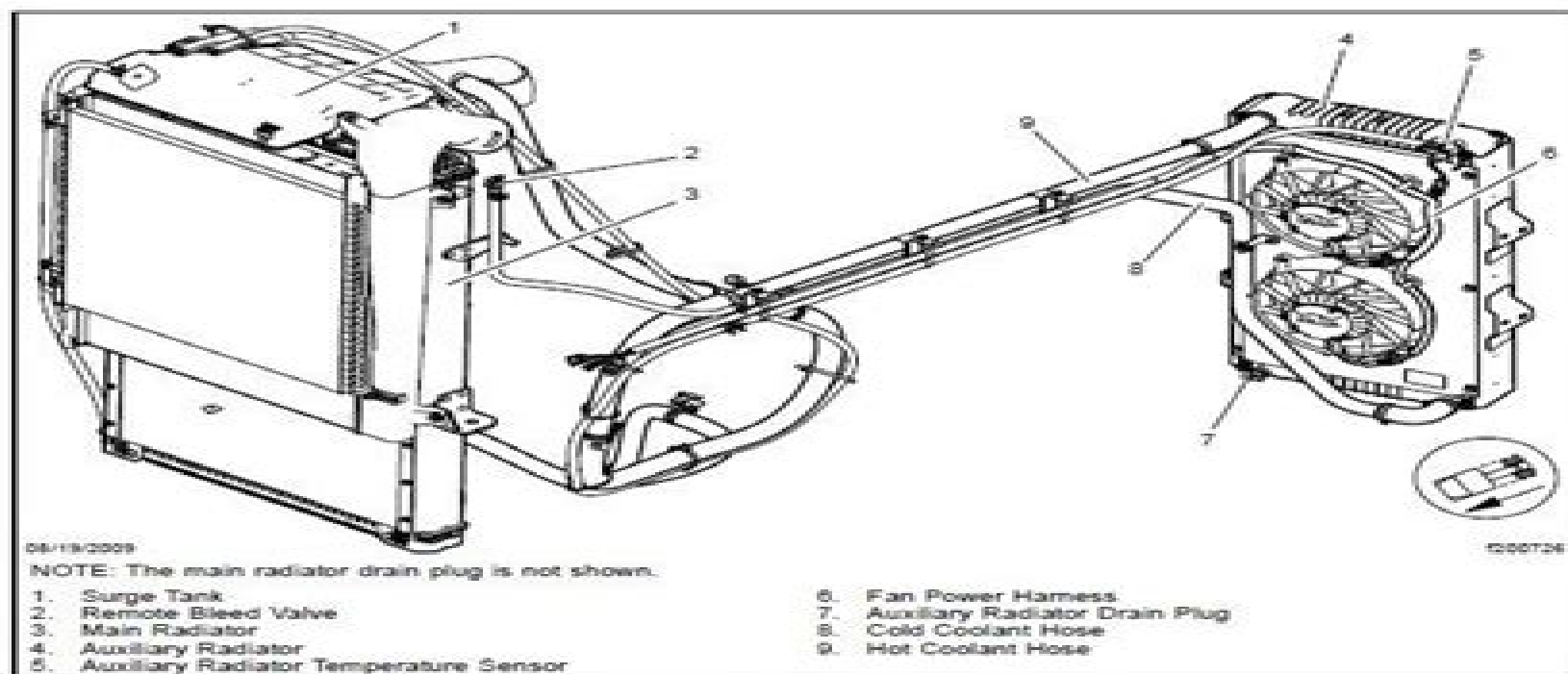


Fig. 3. Coolant System, Argosy, with Auxiliary Radiator

8. Connect the hoses. The hose clamps on the main radiator can be either T-bolt clamps (see Fig. 5) or Breeze Constant-Torque clamps (see Fig. 6).

When working with T-bolt hose clamps, tighten the clamps 55 lbf-in (620 N-cm). These clamps are now standard on hoses with an inside diameter greater than 2 inches (51 mm).

When installing Breeze Constant-Torque hose clamps, the clamps must be tightened to the correct torque. The screw tip of the clamp must extend about 1/4 inch (6 mm) from the clamp housing, and the Belleville washer stacks must be collapsed almost flat. Use a torque wrench to

install these hose clamps correctly. The correct installation torque is as follows:

*For Breeze Constant-Torque clamps with a 5/16-inch tightening screw hex: 55 lbf-in (620 N-cm).*

*For Breeze Constant-Torque clamps with a 3/8-inch tightening screw hex: 90 lbf-in (1020 N-cm).*

NOTE: All hose clamps will lose torque after installation due to "compression set." However, when correctly installed, Breeze Constant-Torque clamps will hold enough torque to automatically adjust and keep consistent sealing pressure. During vehicle operation and shut-down, the screw tip may adjust according to

# Freightliner Century Repair Manual

**Y Pai**



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