

ALLOWABLE PIPING SPANS

Based on using carbon steel pipe (A53-GR B) filled with water

Spans are based on insulated and uninsulated lines below 650 Deg. F

Nom. Pipe Size	Pipe Sch.	Wall Thickness Inches					
			Allowable Span	Deflection	Ft- In (mm)	Ft- In (mm)	
3/4"	80	0.154	10'-0" (3048)	3/8" (10)	7'-0" (2134)	8'-0" (2438)	
1"	80	0.179	13'-0" (3962)	1/2" (13)	9'-0" (2743)	10'-0" (3048)	
1-1/2"	80	0.200	17'-0" (5182)	3/4" (19)	11'-0" (3353)	13'-0" (3962)	
2"	40	0.154	19'-0" (5791)	1" (25)	12'-0" (3658)	14'-0" (4267)	
2"	80	0.218	20'-0" (6096)	1" (25)	13'-0" (3962)	15'-0" (4572)	
3"	40	0.216	25'-0" (7620)	1" (25)	16'-0" (4877)	18'-0" (5486)	
4"	40	0.237	27'-0" (8230)	1" (25)	18'-0" (5486)	20'-0" (6096)	
6"	40	0.280	33'-0" (10058)	1" (25)	22'-0" (6706)	25'-0" (7620)	
8"	30	0.277	36'-0" (10973)	1" (25)	24'-0" (7315)	27'-0" (8230)	
10"	20	0.250	38'-0" (11582)	1" (25)	25'-0" (7620)	29'-0" (8839)	
10"	40	0.365	41'-0" (12497)	1" (25)	27'-0" (8230)	31'-0" (9449)	
12"	20	0.250	40'-0" (12192)	1" (25)	26'-0" (7925)	30'-0" (9144)	
12"	Std	0.375	44'-0" (13411)	1" (25)	29'-0" (8839)	33'-0" (10058)	
14"	10	0.250	42'-0" (12802)	1" (25)	27'-0" (8230)	31'-0" (9449)	
14"	Std	0.375	46'-0" (14021)	1" (25)	30'-0" (9144)	34'-0" (10363)	
16"	10	0.250	44'-0" (13411)	1" (25)	28'-0" (8534)	33'-0" (10058)	
16"	Std	0.375	48'-0" (14630)	1" (25)	31'-0" (9449)	36'-0" (10973)	
18"	10	0.250	45'-0" (13716)	1" (25)	29'-0" (8839)	34'-0" (10363)	
18"	Std	0.375	50'-0" (15240)	1" (25)	33'-0" (10058)	38'-0" (11582)	
20"	10	0.250	47'-0" (14326)	1" (25)	31'-0" (9449)	36'-0" (10973)	
20"	20	0.375	52'-0" (15850)	1" (25)	34'-0" (10363)	39'-0" (11887)	
24"	10	0.250	49'-0" (14935)	1" (25)	32'-0" (9754)	37'-0" (11278)	
24"	20	0.375	55'-0" (16764)	1" (25)	36'-0" (10973)	41'-0" (12497)	

Maximum Distance Between Guide Pipe Supports

Ying-Ying Zheng



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