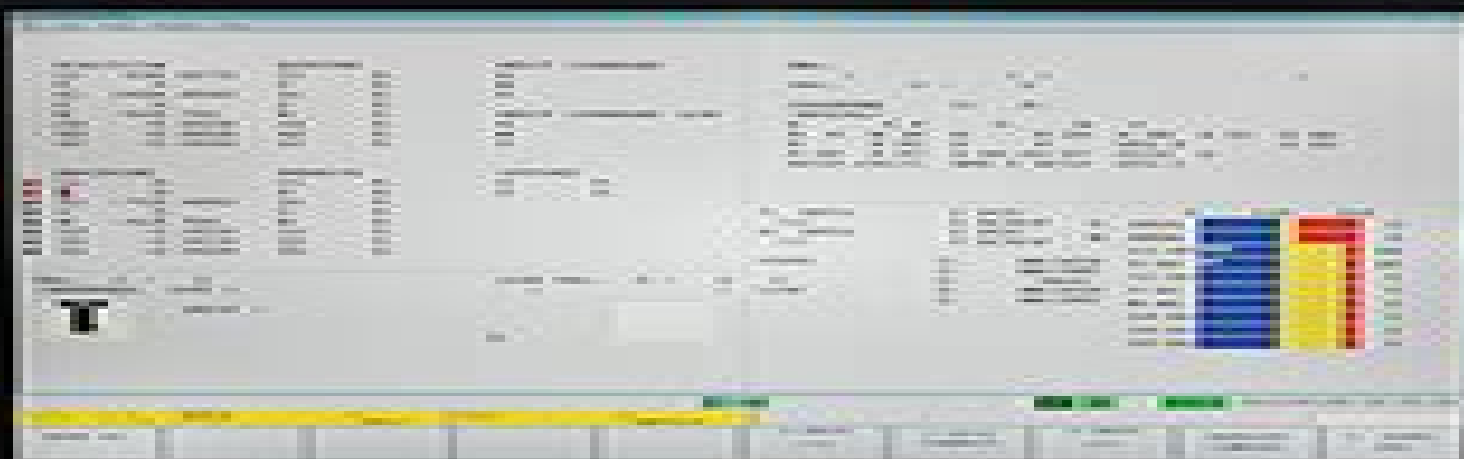


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The lower section of the control panel features a variety of physical controls. On the left, there are two large, illuminated emergency stop buttons (red and green). To their right is a large, circular, illuminated stop button (red). Further right, there are several smaller buttons, including a red button and a green button. Below these buttons are several rotary switches and a large, illuminated stop button (red). The controls are arranged in a logical, ergonomic layout for the operator.

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