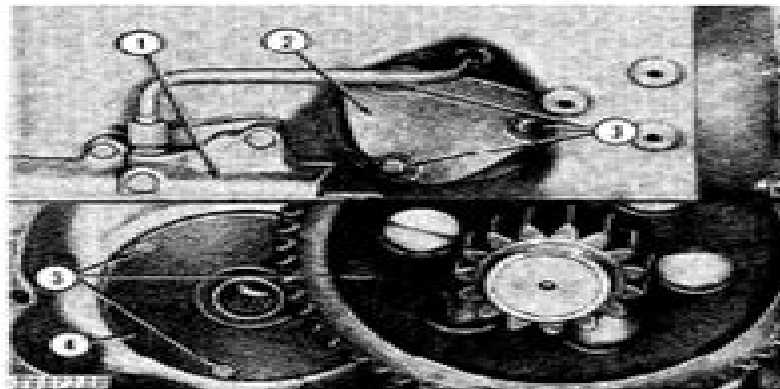


DRIVEN SHAFT GEAR AND BEARINGS

Removal



1—Winch Control Valve
2—Retainer
3—Cap Screws
4—Left Bearing Quill

Fig. 21—Retainer and Left Bearing Quill

NOTE: It is necessary to remove the winch from the unit to service the driven shaft, gear and bearings.

Remove winch housing cover (Fig. 1).

Remove cap screws (3, Fig. 21) and remove left bearing quill (4) and retainer (2).

Pull driven shaft assembly out of housing.

Repair

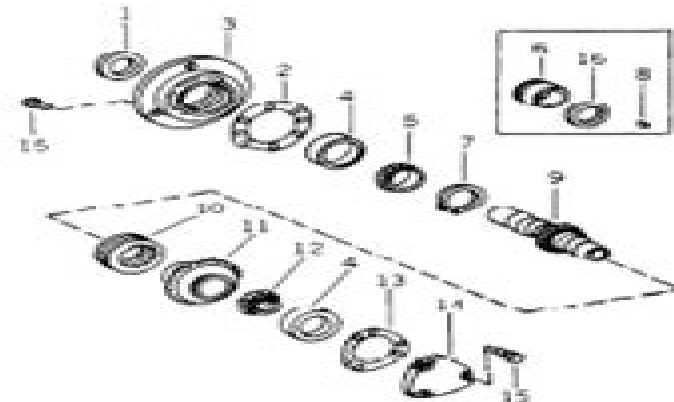


Fig. 22

- | | |
|--------------------------|----------------------------|
| 1—Oil Seal | 9—Driven Shaft |
| 2—Shim (as required) | 10—Shifter Collar |
| 3—Left Bearing Quill | 11—Driven Gear |
| 4—Bearing Cup | 12—Bearing Cone |
| 5—Bearing Cone | 13—Shim (as required) |
| 6—Spacer (—242575) | 14—Retainer |
| 7—Retaining Ring | 15—Special Cap Screw |
| 8—Woodruff Key (—242578) | 16—Shim (4 used) (—242578) |

Fig. 22—Driven Shaft Assembly

Refer to Fig. 22 during disassembly and assembly.

Disassemble the driven shaft.

Bearing cups (4, Fig. 22) can be removed with a slide hammer if necessary, for servicing.

All parts must be clean to permit effective inspection.

Bearings that have been in service must be thoroughly washed in volatile mineral spirits.

NOTE: Never spin dry bearings with compressed air. Do not turn bearings if they are not lubricated.

John Deere 640repair Manual

Shasha Hu



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