

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
TWO questions from each Part - A and Part - B.*

PART - A

1. a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2. a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3. a. Differentiate between capstan and turret lathes. (05 Marks)
b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4. a. List various drilling machines. (05 Marks)
b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

PART - B

5. a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
c. What is Indexing? Explain compound indexing. (06 Marks)
6. a. List various grinding wheel abrasives and bonding processes. (07 Marks)
b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7. a. Sketch and explain vertical lapping machine. (08 Marks)
b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
c. List the uses of lapping process. (05 Marks)
8. a. Mention any five non - traditional machining processes. (05 Marks)
b. Explain AJM with a neat sketch. (10 Marks)
c. What are the applications of non traditional machining methods? (05 Marks)

Mechanical Fitting Theory Question Paper N1

Xiaolong Qi



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Table of Contents Mechanical Fitting Theory Question Paper N1

1. Understanding the eBook Mechanical Fitting Theory Question Paper N1
 - The Rise of Digital Reading Mechanical Fitting Theory Question Paper N1
 - Advantages of eBooks Over Traditional Books
2. Identifying Mechanical Fitting Theory Question Paper N1
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mechanical Fitting Theory Question Paper N1
 - User-Friendly Interface

4. Exploring eBook Recommendations from Mechanical Fitting Theory Question Paper N1
 - Personalized Recommendations
 - Mechanical Fitting Theory Question Paper N1 User Reviews and Ratings
 - Mechanical Fitting Theory Question Paper N1 and Bestseller Lists
5. Accessing Mechanical Fitting Theory Question Paper N1 Free and Paid eBooks
 - Mechanical Fitting Theory Question Paper N1 Public Domain eBooks
 - Mechanical Fitting Theory Question Paper N1 eBook Subscription Services
 - Mechanical Fitting Theory Question Paper N1 Budget-Friendly Options
6. Navigating Mechanical Fitting Theory Question Paper N1 eBook Formats
 - ePub, PDF, MOBI, and More
 - Mechanical Fitting Theory Question Paper N1 Compatibility with Devices
 - Mechanical Fitting Theory Question Paper N1 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mechanical Fitting Theory Question Paper N1
 - Highlighting and Note-Taking Mechanical Fitting Theory Question Paper N1
 - Interactive Elements Mechanical Fitting Theory Question Paper N1
8. Staying Engaged with Mechanical Fitting Theory Question Paper N1
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mechanical Fitting Theory Question Paper N1
9. Balancing eBooks and Physical Books Mechanical Fitting Theory Question Paper N1
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mechanical Fitting Theory Question Paper N1
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mechanical Fitting Theory Question Paper N1
 - Setting Reading Goals Mechanical Fitting Theory Question Paper N1
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Mechanical Fitting Theory Question Paper N1
 - Fact-Checking eBook Content of Mechanical Fitting Theory Question Paper N1
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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