

PROPORTIONAL VALVE BLOCK

Dismantling and Assembly

The information on this page concerns the breaking down of the complete valve block into its major units - ie the four valve sections, the pump module and the end plate.

Note that spools etc can be removed without dismantling the valve section from the block. The valve block should normally need to be dismantled only in the event of leakage at the joints or to renew a faulty housing.

Dismantling

Note: Record the relative positions of the individual sections, to assist correct reassembly. Also make a note of the hose connections to ensure correct reconnection.

Slacken nuts 1 in diagonal sequence to prevent possible distortion of the valve housings.

Assembly

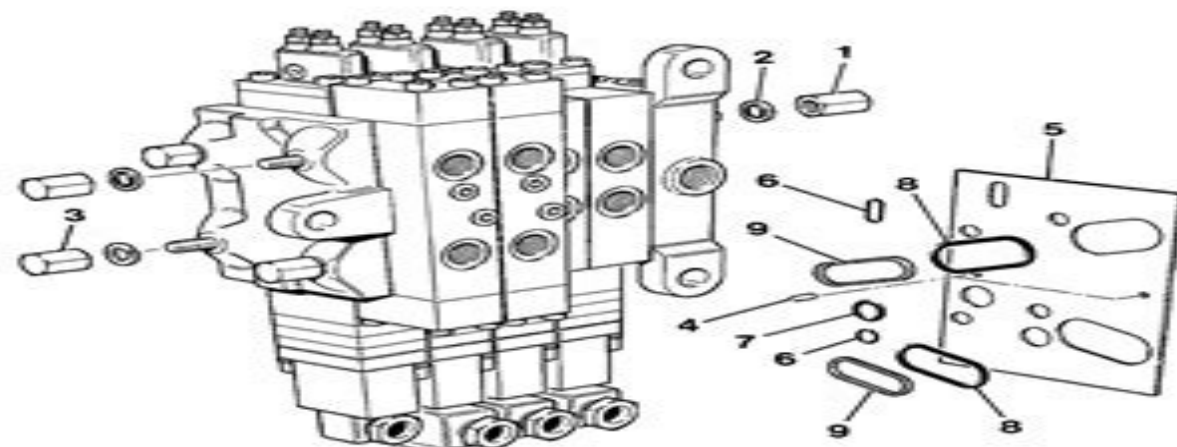
The illustration shows a typical sealing arrangement between adjacent housings. Renew all 'O' rings. Ensure that the dowel pins 4 are in position and that the shim seals 5 are fitted the correct way round (to line up with the drillings in the housings).

Tighten nuts 1 evenly and in diagonal sequence to prevent distortion of the valve housings. Torque - tighten the nuts to the figure shown. When the correct torque on all four nuts has been achieved, check that the valve spools are free to move in their bores.

On 530 B-HL only, ensure that the make-up valve is connected between the 'A' port on the lift valve section and the 'B' port on the tilt valve section. Make sure that the valve is connected such that the flow arrow marked on it points towards the 'B' port on the tilt valve section.

Torque Settings

Item	Nm	kgf m	lbf ft
1	80	8.16	59



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