

(d) Propene can polymerize to form poly(propene).

(i) State, with a reason, the atom economy for this reaction.

(1)

(ii) Draw a section of this polymer, showing **two** repeat units.

(1)

(iii) Poly(propene) is used to make synthetic fibres which are extremely light and act as good insulators.

Comment on the sustainability of this use of poly(propene).

(1)

(Total for Question 20 = 16 marks)

TOTAL FOR SECTION B = 60 MARKS

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1. Understanding the eBook January 2014 Pixel Edexcel Paper
 - The Rise of Digital Reading January 2014 Pixel Edexcel Paper
 - Advantages of eBooks Over Traditional Books
2. Identifying January 2014 Pixel Edexcel Paper
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an January 2014 Pixel Edexcel Paper
 - User-Friendly Interface
4. Exploring eBook Recommendations from January 2014 Pixel Edexcel Paper
 - Personalized Recommendations
 - January 2014 Pixel Edexcel Paper User Reviews and Ratings

- January 2014 Pixel Edexcel Paper and Bestseller Lists
- 5. Accessing January 2014 Pixel Edexcel Paper Free and Paid eBooks
 - January 2014 Pixel Edexcel Paper Public Domain eBooks
 - January 2014 Pixel Edexcel Paper eBook Subscription Services
 - January 2014 Pixel Edexcel Paper Budget-Friendly Options
- 6. Navigating January 2014 Pixel Edexcel Paper eBook Formats
 - ePub, PDF, MOBI, and More
 - January 2014 Pixel Edexcel Paper Compatibility with Devices
 - January 2014 Pixel Edexcel Paper Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of January 2014 Pixel Edexcel Paper
 - Highlighting and Note-Taking January 2014 Pixel Edexcel Paper
 - Interactive Elements January 2014 Pixel Edexcel Paper
- 8. Staying Engaged with January 2014 Pixel Edexcel Paper
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers January 2014 Pixel Edexcel Paper
- 9. Balancing eBooks and Physical Books January 2014 Pixel Edexcel Paper
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection January 2014 Pixel Edexcel Paper
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine January 2014 Pixel Edexcel Paper
 - Setting Reading Goals January 2014 Pixel Edexcel Paper
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of January 2014 Pixel Edexcel Paper
 - Fact-Checking eBook Content of January 2014 Pixel Edexcel Paper
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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