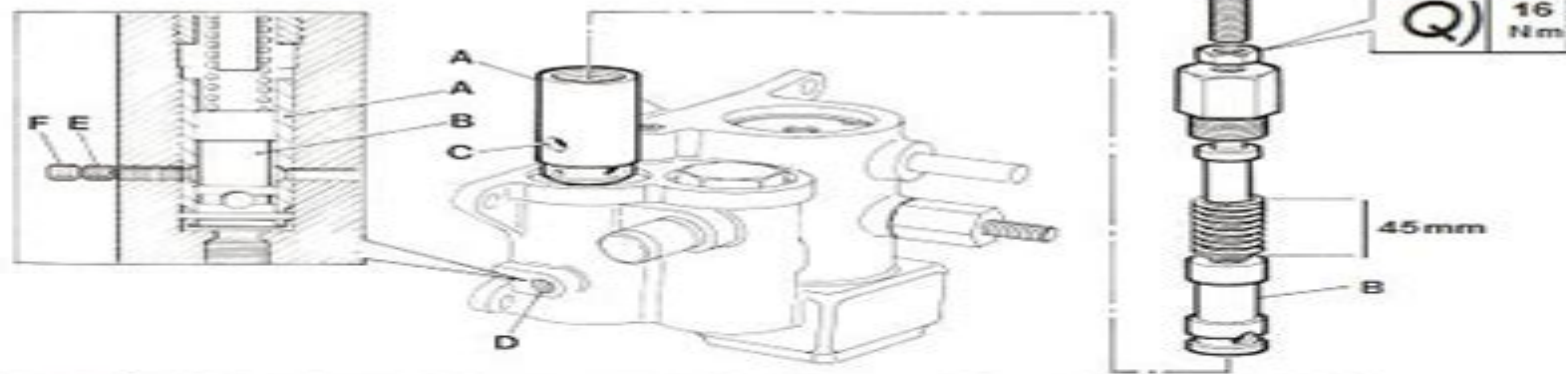


Servo Valve



Servo-Valve

- Removal and fitting of sleeve (A) is simplified using a piece of M14 threaded rod.
- eBefore assembly, ensure piston (B) is free from sharp edges and surface damage. Coat piston with Approved Oil. Ensure it slides freely in sleeve.
- Ensure chamfered hole (C) in sleeve (A) aligns with grub screw in hole (D) in housing.
- Secure sleeve (A) using W-point grub screw (E) and plain grub screw (F) in order shown.
- ePiston must be inserted, cross drilled and first.
- eApply torque after setting the servo.

- Pour simplifier la dépose et la pose du manchon (A), utiliser une tige filetée M14.
- eAvant le montage, vérifier si le piston (B) est exempt d'arêtes vives et de dégâts de surface. Enduire le piston d'huile homologuée. S'assurer qu'il coulisse librement dans le manchon.
- eAssurer que le trou chanfreiné (C) du manchon (A) s'aligne avec le trou (D) de la vis sans tête dans le logement.
- Fixer le manchon (A) à l'aide de la vis sans tête à pointe W (E) et de la vis sans tête ordinaire (F) dans l'ordre indiqué.
- eLe piston doit être introduit extrêmement percé en premier.
- eSerrer au couple après avoir réglé le servo.

Servoventil

- Der Aus- und Einbau der Hülse (A) wird durch eine Gewindestange M14 vereinfacht.
- eVor dem Zusammenbau sicherstellen, dass Kolben (B) keine scharfen Kanten und Oberflächenschäden aufweist. Kolben mit einem zugelassenen Öl schmieren und sicherstellen, dass er sich frei in der Hülse bewegt.
- Sicherstellen, dass das Loch (C) in der Hülse (A) am Gewindestiftloch (D) im Gehäuse ausgerichtet ist.
- Hülse (A) mit den beiden Gewindestiften (E) in der gezeigten Reihenfolge (F) befestigen.
- Kolben mit dem Ende mit Überbohrung zuerst einbauen.
- Nach der Servoeinstellung festziehen.

Servovalvola

- Per facilitare lo smontaggio ed il montaggio del manicotto (A), usare un pezzo di asse filettato M14.
- Prima dell'assemblaggio accertarsi che il pistone (B) non abbia bordi taglienti o graffi superficiali. Spalmare il pistone con olio consigliato. Accertarsi che scorra liberamente nel manicotto.
- Accertarsi che il foro (C) a spigolo smussato nel manicotto (A) sia allineato con il foro della vite senza testa (D) nel corpo della servovalvola.
- Fissare il manicotto (A) usando una vite senza testa appuntita (E) ed una vite senza testa normale (F) nell'ordine indicato.
- Il pistone deve venire inserito con l'estremità col foro trasversale per prima.
- Applicare una coppia torcente dopo aver regolato la servovalvola.

Servo-Kiep

- eVerwijdering en monteren van mof (A) wordt gemakkelijker als een staafje met M14 schroefdraad wordt gebruikt.
- Voordat de opbouw begint moet ervoor worden gezorgd dat zuiger (B) geen scherpe randjes of andere beschadiging van het oppervlak vertoont. Smeer de zuiger in met de goedgekeurde olie. Zorg ervoor dat de zuiger gemakkelijk in de mof glijdt.
- eZorg ervoor dat gat (C) in de mof (A) precies in lijn komt met steilgroefgat (D) in het huis.
- Bevestig mof (A) met gepunte stelschroef (E) en gewone stelschroef (F) in de getoonde volgorde.
- De zuiger met het kruisgewijs doorboorde eind naar voren wordt ingestoken.
- Aanzetten met voorgeschreven moment na afstellen van de servo.

Servoventil

- Bortagning och montering av hylsan (A) utförs enklast med hjälp av en stycke M14 skruvstift.
- För hopsättning skall man se till att kolven (B) är fri från skarpa kanter och ytskador. Bstryk kolven med godkänd olja. Se till att den glider fritt i hylsan.
- eSe till att det avfasade hålet (C) i hylsan (A) är i linje med ställskruvhalet (D) i huset.
- Fast hylsan (A) med hjälp av W-spetsstallskruv (E) och vanlig stellskruv (F) i ordning enligt bilden.
- Kolven skall sättas in med den tvärborrade änden först.
- Ösa fast efter inställning av servon.

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1. Understanding the eBook Hydrovane 178 Air Compressor Manual
 - The Rise of Digital Reading Hydrovane 178 Air Compressor Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Hydrovane 178 Air Compressor Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hydrovane 178 Air Compressor Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hydrovane 178 Air Compressor Manual
 - Personalized Recommendations
 - Hydrovane 178 Air Compressor Manual User Reviews and Ratings
 - Hydrovane 178 Air Compressor Manual and Bestseller Lists

5. Accessing Hydrovane 178 Air Compressor Manual Free and Paid eBooks
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 - Hydrovane 178 Air Compressor Manual eBook Subscription Services
 - Hydrovane 178 Air Compressor Manual Budget-Friendly Options
6. Navigating Hydrovane 178 Air Compressor Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Hydrovane 178 Air Compressor Manual Compatibility with Devices
 - Hydrovane 178 Air Compressor Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hydrovane 178 Air Compressor Manual
 - Highlighting and Note-Taking Hydrovane 178 Air Compressor Manual
 - Interactive Elements Hydrovane 178 Air Compressor Manual
8. Staying Engaged with Hydrovane 178 Air Compressor Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hydrovane 178 Air Compressor Manual
9. Balancing eBooks and Physical Books Hydrovane 178 Air Compressor Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hydrovane 178 Air Compressor Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Hydrovane 178 Air Compressor Manual
 - Setting Reading Goals Hydrovane 178 Air Compressor Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Hydrovane 178 Air Compressor Manual
 - Fact-Checking eBook Content of Hydrovane 178 Air Compressor Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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