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Installation Angle. The maximum angle of installation of this model is 15° from the horizontal and the engine must not exceed this angle at any time when running, otherwise there is a danger of oil leakage from the aft main bearing. If the design of the beat is such that this angle is likely to be exceeded we recommend fitting a universal joint aft of the reverse gear and a throst bearing aft of this.

Lining Up. It is absolutely essential that the engine and propeller shaft are correctly aligned. Faulty alignment will cause vibration, loss of power and rapid wear or damage to the reverse gear and stern gear. The tailshaft half coupling should be offered up to the engine coupling for final alignment WHEN THE BOAT IS AFLOAT and the engine adjusted on the beaters so that the coupling flanges engage correctly; a feeler gauge not thicker than 502m, should be used to ensure that the flanges are correctly aligned. When the two halves of the coupling are split they should come together without deflection, either sideways or up and down, and should grip three pieces of thin paper or feelers 502m, thick spaced equally around between the flanges when these are held together merely by gripping them equally at opposite sides with the fingers and thumbs. A check on alignment should be made after a few days of running, since further settlement of the engine and boat may have occurred.

Controls. Flexible push-pull controls for the throttle and choke are included with the standard engine equipment.

Remote Reverse Gear Controls. Do NOT use filmsy rods that will backle or bend. Use Jin, gas barrel for long rods or not less than Jin, rod for short connections only. Do NOT use long levers which may drag on the gear shift by reason of their weight and thus cause the reverse brake band to bind in neutral and also impose a constant load on the operating collar inside the gear. The ahead clutch is self-locking when pushed home and on NO account must a constant thrust be imposed on the operating collar otherwise it will beat and wear from undue friction when running in ahead. We can supply

hydraulically openied gear levers for remote mounting on the side of the cockpit and for bulkhead mounting.

Hydraulic Control. If a Watermota manufactured and patented hydraulic control is used the following points should be considered when planning the installation:

- Try and avoid installing the control unit in such a position that people will walk on it, trip over it or allow ropes to become entangled, etc.
- Avoid a vertical installation of the control unit in the sole of a selfdraining cockpit as the unit will be continually submerged in sea water.
- If possible install the control unit inside the sail locker or suitable inside space to give some protection from the weather, and be certain that the three adjusting screws are easily accessible. Remember that the unit works equally well in any position, vertical, horizontal or up-side down.

Instrument Panel. A small panel with combined ignition and start key, oil pressure warning light and ammeter is supplied as standard with each engine.

Special Instrument Panel. An alternative panel can be supplied in lieu of the standard at extra cost. This includes an oil gauge, temperature gauge, rev. counter, ignition switch with 2 keys, ammeter and ignition warning light. This panel is recommended for auxiliary installations.

Oil Gauge. This is not really necessary and is only supplied with the special panel. To connect to enguse remove the oil pressure warning light unit screwed into crankcase forward of the distributor on the starboard side and substitute sender supplied with oil gauge.

Ignition. The standard engine has full electrical equipment with coll ignition and distributor (wiring diagrams pages 7 and 8). We can supply a vertical type magneto which replaces the distributor coll.

Raised Hand Starting. This is not fitted as standard but can be fitted at extra cost.

Cooling Water. Should a 2-way cock be fitted to divert the water used to cool the exhaust, make quite certain that the cock cannot restrict the flow of water in any position or a cracked cylinder may result. If a water injector silencer is used in the exhaust system make certain that the silencer is given sufficient fall to ensure that the outlet is below the level of the water injection point, to prevent the possibility of the silencer filling with water and draining back to the engine, or causing severe back pressure in the exhaust system.

Ford Watermota Manual

Peipei Pang

Ford Watermota Manual:

The Motor Boat and Yachting Manual ,1948 How to Install a New Diesel Engine Peter Cumberlidge,2006 Format 5 1 2 x 8 1 2 Illus 65 b w photos and 38 line drawings Useful information for both sail and powerboat owners New edition of a proven book for those confronted with the problem of installing a new diesel engine Includes opportunities for improvement of on board systems and services Features an engine comparison table to help the reader decide which to purchase

Ford Shop Manual I & T Shop Service, 1963 Cruising World .1982-01 Ford Speed Manual Bill Fisher, 1995-06-30 Reprint of original 1952 edition How to hotrod Ford and Mercury flathead V 8 and six cylinder engines plus Model A B engines and the Lincoln V 12 engine Filled with cutaways photographs construction drawings technical data and graphs Pure **Ford Shop Manual** Ford Marketing Corporation, 1973 Ford Mondeo Oct 2000 to Jul 2003 (X to 03 Reg) nostalgia Petrol & Diesel A. K. Legg, Peter T. Gill, 2003 Hatchback Saloon Estate including special limited editions Does NOT cover ST220 models or facelifted range introduced July 2003 Petrol 1 8 litre 1798cc 2 0 litre 1999cc 4 cyl 2 5 litre 2495 2499 2544cc V6 Does NOT cover 3 0 litre V6 petrol engine Turbo Diesel 2 0 litre 1998cc Ford Ford Motor Co.1979 Ford Manual for Owners and Operators of Ford Cars Ford Motor Company, 1915 England Ford manual questions answers operation maintenance diagrams illustrations Ford C-Max Petrol and Diesel (03-10) 53 to 10 M. R. Storey, 2011-02-01 MPV inc special limited editions Does NOT cover CVT or Powershift transmissions Petrol 1 6 litre 1596cc 1 8 litre 1798cc 2 0 litre 1998cc Diesel 1 6 litre 1560cc 1 8 litre 1753cc 2 0 litre 1998cc Ford Shop Manual ,2000 Ford Engine Overhaul Manual John Haynes, 1991-08-05 Complete step by step illustrated instructions for rebuilding the most popular Ford engines Includes the 255 260 289 302 351C 351M 351W 360 390 400 428 429 and 460 cubic inch engines

Ford Taurus & Mercury Sable Owners Workshop Manual Bob Henderson, John Harold Haynes, 1988 Models covered Ford Taurus Mercury Sable 1986 through 1988 Ford Manual Ford Motor Co., 2009 REPRINT OF THE OFFICIAL 1939 MANUAL FOR ALL FORD PASSENGER CARS AND TRUCKS COVERS IN DETAIL ENGINE TRANSMISSION IGNITION GASOLINE SYSTEM RUNNING GEAR LUBRICATING SYSTEM OPERATION AXLES MAINTENANCE MUFFLERS COOLING SYSTEM TYRES Ford ... Engine & Chassis Repair Manual Ford Motor Company, 19?? Master Repair Manual - Overhead Valve Engines Ford Motor Company of Canada, 19?? Ford Manual Ford Motor Company, 1922 Ford

Manual Ford Motor Company,1923 Ford Shop Manual ,1990 The Complete Ford Flathead V8 Engine Manual Ron Caridono,1995

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