

**JUKI**

SEWING MACHINE CONTROLLER

**SC-120****INSTRUCTION MANUAL**

No.03

JES10100BUA

Congratulations on your purchase of JUKI sewing machine controller, Model SC-120.  
Please read this Instruction Manual carefully before using this unit in order to get the most out of it and get the best using it for a long time.

**BEFORE OPERATION**

1. Never operate the unit until the oil reservoir has been filled with oil.
2. Be sure that the power supply rating meets the power requirements (voltage and single-phase or 3-phase) indicated on the nameplate on the PDC box (shown under the motor).
3. Be sure to connect the power supply earth wire to earth safely. There are 2 wires: a single-phase or 3-phase wire.
4. When operating the sewing machine after setup, make sure that the motor rotates in the correct direction. To check this, turn the handwheel by hand to bring the needle down. Then, turn the power switch ON while observing the handwheel. (The handwheel should turn counterclockwise as observed from the handwheel side.)

**OPERATION PRECAUTIONS**

1. Keep your hands away from the needle when you turn on the power switch or while the sewing machine is in operation.
2. Do not put your fingers in the thread take-up lever while the sewing machine is in operation.
3. Be sure to turn the power switch OFF before tilting the machine head or removing the "N" belt.
4. When the sewing machine is in operation, do not touch your fingers or hair away from the handwheel, "N" belt, bobbin winder or motor. Also, do not touch anything other than them. They may be dangerous.
5. If the sewing machine is provided with a belt cover, finger guard or any other protective parts, do not operate the sewing machine until they are removed.
6. To achieve security, be sure that the power supply earth wire has been connected before operating the sewing machine.
7. Be sure to turn OFF when the sewing machine is not working. So, do not forget to turn the power OFF at the end of work.

**1. INSTALLING THE CONTROL BOX**

Attach control box (1) to the machine foot. Plug power cord (2) in point with the cord.

# Juki Sc 120 Manual

**M Walker**



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