



MODEL MO-2504
HIGH-SPEED 1-NEEDLE OVEREDGER

MODEL MO-2514
HIGH-SPEED 2-NEEDLE OVEREDGER

MODEL MO-2516
HIGH-SPEED SAFETY STITCHER

Congratulations on your purchase of SCS 500-1500 Series machine.

Please read the instructions book carefully before attempting to use the machine in order to get the most out of it and to enjoy using it for a long time.

For the first one month or so, operate the machine at about 80% speed of its max. sewing speed.

INSTRUCTION BOOK

BEFORE OPERATION

FIG. 1. SAFE COVER

1. Do not hold the cloth plate cover when carrying the machine.



FIG. 2. NEEDLE AND FOOT

DO NOT

FIG. 3. NEEDLE AND FOOT

2. If the needle and foot are seen when you look down or through the cloth plate, supply oil in accordance with the lubrication.

3. Apply two or three drops of oil to the needle bar guide and the lower guide when operating the machine for the first time and after a long period of disuse.



The correct handwheel running direction is such that the handwheel turns clockwise as viewed from the handwheel's side. Never run the machine in the reverse direction.

CAUTIONS IN OPERATION

1. Do not put your hand near the needle plate when the foot is raised.

2. Never bring your fingers or hair close to, or place anything on the handwheel, motor, tension wheel or motor during operation. It may lead to serious personal injuries.

3. Do not put your hand into the foot plate section while the machine is running.

4. If your machine is provided with a belt cover, finger guard and eye guard, never operate your machine with any of them removed.

5. Do not to turn off the power switch before you remove the belt.

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Table of Contents Juki Mo 2500 Manual

1. Understanding the eBook Juki Mo 2500 Manual
 - The Rise of Digital Reading Juki Mo 2500 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Juki Mo 2500 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Juki Mo 2500 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Juki Mo 2500 Manual
 - Personalized Recommendations
 - Juki Mo 2500 Manual User Reviews and Ratings
 - Juki Mo 2500 Manual and Bestseller Lists
5. Accessing Juki Mo 2500 Manual Free and Paid eBooks

- Juki Mo 2500 Manual Public Domain eBooks
 - Juki Mo 2500 Manual eBook Subscription Services
 - Juki Mo 2500 Manual Budget-Friendly Options
6. Navigating Juki Mo 2500 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Juki Mo 2500 Manual Compatibility with Devices
 - Juki Mo 2500 Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Juki Mo 2500 Manual
 - Highlighting and Note-Taking Juki Mo 2500 Manual
 - Interactive Elements Juki Mo 2500 Manual
 8. Staying Engaged with Juki Mo 2500 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Juki Mo 2500 Manual
 9. Balancing eBooks and Physical Books Juki Mo 2500 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Juki Mo 2500 Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Juki Mo 2500 Manual
 - Setting Reading Goals Juki Mo 2500 Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Juki Mo 2500 Manual
 - Fact-Checking eBook Content of Juki Mo 2500 Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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