

TRANSMISSION COMPONENTS - CONTINUED

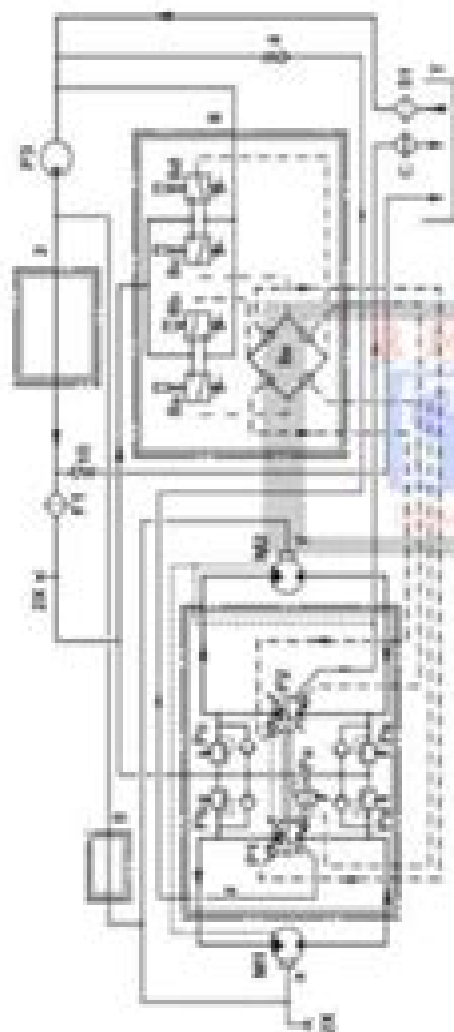
Remove the bracket B to remove the main pressure line (see page E-1). It is important, depending on your pump, that you use suitable support for the main pressure line at points A, C, and D. The bracket should be held steady. Now it is time to remove the main pressure line from the machine's main pressure line.

Remove all from the machine. Move the main pressure line. Any pressure at which the pump is not back to back to system B.

Install the main pressure line. The main pressure line should be installed in the main pressure line. The main pressure line should be installed in the main pressure line.

- Key
- A 1. Main pressure line
 - B 2. Main pressure line
 - C 3. Main pressure line
 - D 4. Main pressure line
 - E 5. Main pressure line
 - F 6. Main pressure line
 - G 7. Main pressure line
 - H 8. Main pressure line
 - I 9. Main pressure line
 - J 10. Main pressure line
 - K 11. Main pressure line
 - L 12. Main pressure line
 - M 13. Main pressure line
 - N 14. Main pressure line
 - O 15. Main pressure line
 - P 16. Main pressure line
 - Q 17. Main pressure line
 - R 18. Main pressure line
 - S 19. Main pressure line
 - T 20. Main pressure line
 - U 21. Main pressure line
 - V 22. Main pressure line
 - W 23. Main pressure line
 - X 24. Main pressure line
 - Y 25. Main pressure line
 - Z 26. Main pressure line

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 - W 23. Main pressure line
 - X 24. Main pressure line
 - Y 25. Main pressure line
 - Z 26. Main pressure line



Removal and Replacement

Note: The installation shown on early pump but although new pumps are usually different the same procedure applies.

Removal

Remove the seal and seal plate (page E-1 - 1). Improved design can be achieved by removing the front seal plate secured to system B. Drain the hydraulic tank. Disconnect the pump hoses and plug exposed connections. If only the auxiliary pump is to be removed, it will be necessary to disconnect only the auxiliary pump hoses. To remove the auxiliary pump remove seals B and off the pump.

Remove and plug connection to direction control B.

Using the pump unit using suitable lifting device.

Remove seal B and move the unit away from the engine. Once the pump unit coupling has separated from the engine, the unit can be then used.

Note: A special tool, Spigol Inc. 800-800-8000, is required to remove the bottom flange seal B.

Replacement

Using suitable lifting device, move the pump unit into position making sure that the pump unit's coupling engage properly and completely. (See page E-1 - 2).

Refill pump tank B.

* Refill all connections to the main pump. Refill the auxiliary pump if this has been removed. Then refill and torque tighten connections. Refer to manual section F applicable.

Note: Refill the pump with fluid. Check oil (see page E-1 - 1) on the pump before finally tightening the outer connections.

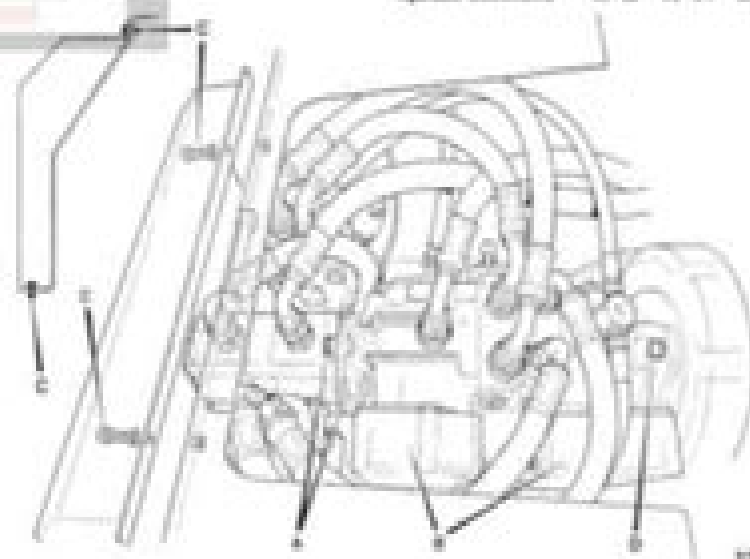
Refill the hydraulic tank. (see page E-1 - 1).

* Prime the system (see Start-Up Procedures). Refer to page E-1 - 1 for setting up of manual section F applicable.

Refill the front seal plate.

Torque Settings

Item	Min	Max	Ref B
A	11	1.6	17
C	10	2.7	42
D	11	1.6	17
Hydraulic Connections	45 - 55	4.5 - 5.5	55 - 57



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Jcb 165 55 Service Manual

Lingsheng Yao



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