



Simulation View

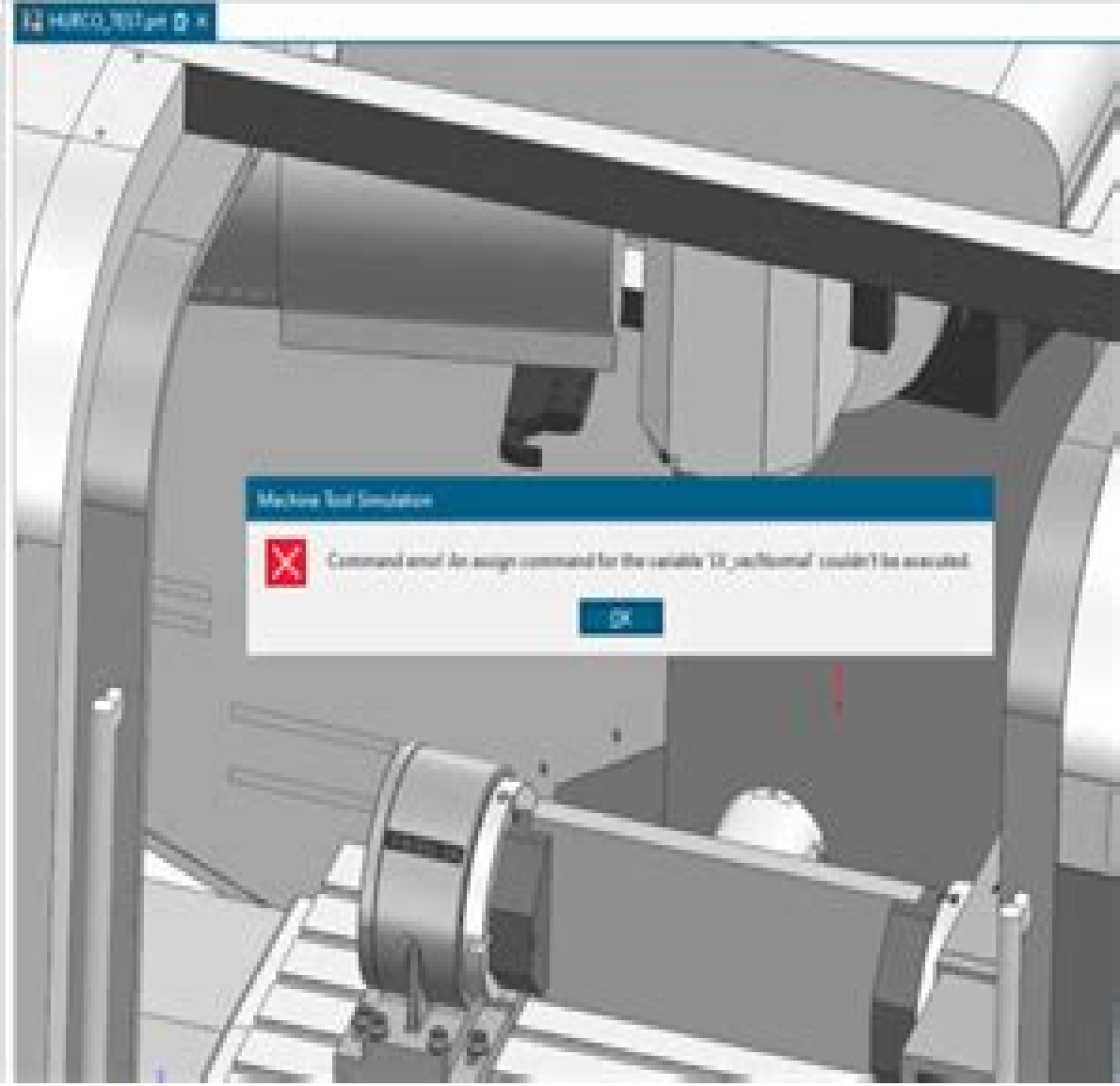
Channel

Main

Status

NC Program - TEST.PRG.ncf

```
13 N10 G0,  
14 N11 A0,  
15 N14 M120  
16 N16 M140  
17 (Tool Number : 1)  
18 (Tool Name : P1111)  
19 (Tool Diameter : 16.0)  
20 (Tool Tip Radius : 0.00)  
21 (Tool Overhang : 75.00)  
22 (Gage Length : 75.00)  
23 N20 G00 M6  
24 N10 G54  
25 N12 G0 G50 X0, A90,  
26  
27 (Feed in this format)  
28 N14 G00.2 X-37.847 Y-0.001 Z0.0 A90.00,  
29  
30 (Rot in this format)  
31 N14 G00.2 X0.0 Y0.0 Z0.0 R0. 190. 10,  
32 N15 G03.1  
33  
34  
35  
36  
37 N16 G00.1 M0  
38 N18 G07 X-37.847 Y-0.001  
39 G40 G43 Z0. M1  
40 G42 M0  
41 G44 Z75.  
42 N11 G00 X0 Y0 Z0000
```



Hurco Error Codes

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