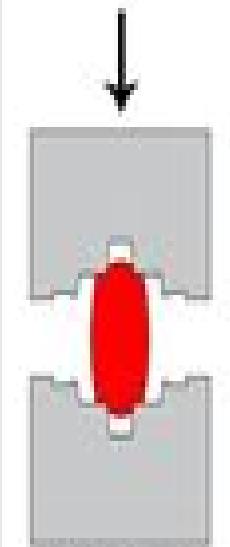
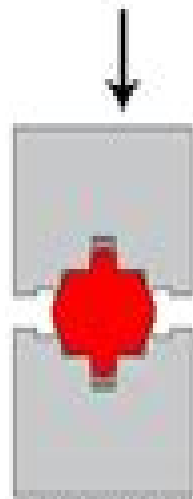


Three Methods Of Forging

Closed Die



Hot Metal Billet In Contact With Moving Die

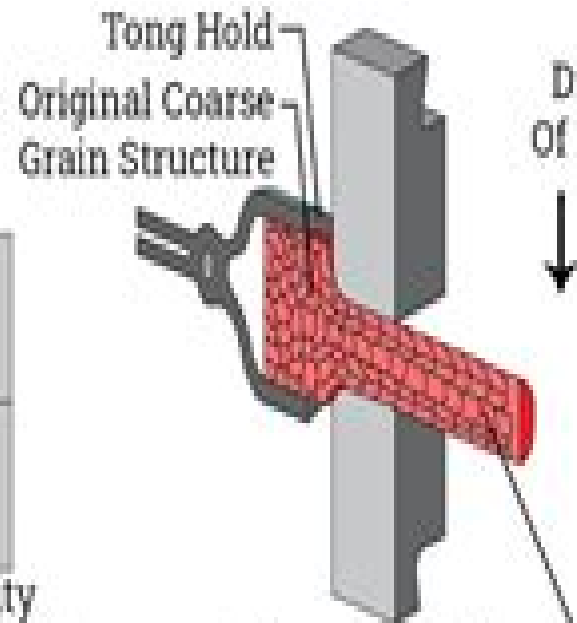


Restriction Of Lateral Flow Causing Cavity To Fill



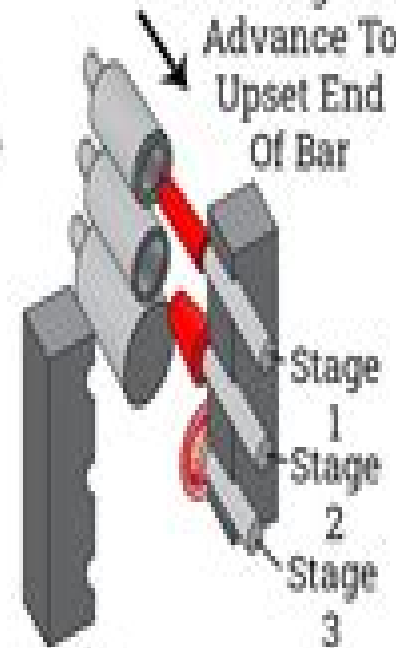
Die Cavity Finally Filled

Open Die



Elongated Grains And Closer Grain Structure Improves Mechanical Properties

Upset Heading Tool Advance To Upset End Of Bar



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