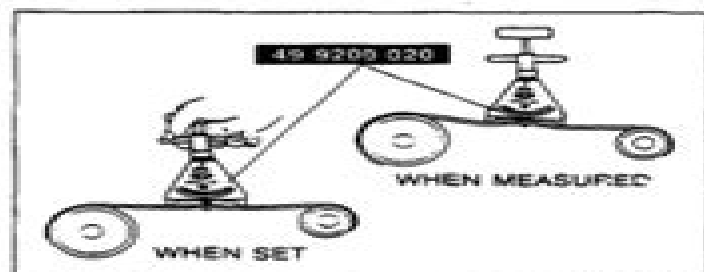
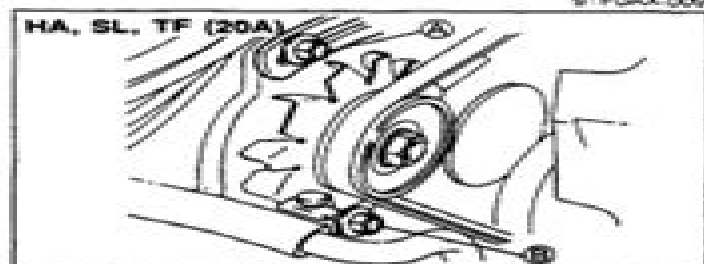


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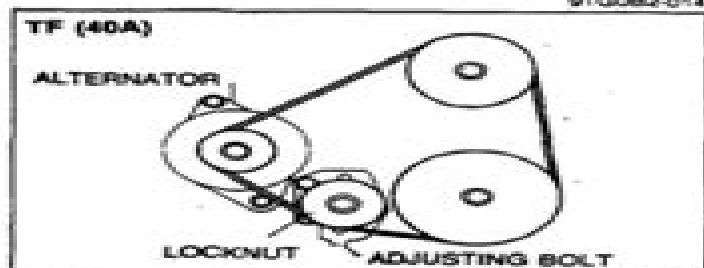
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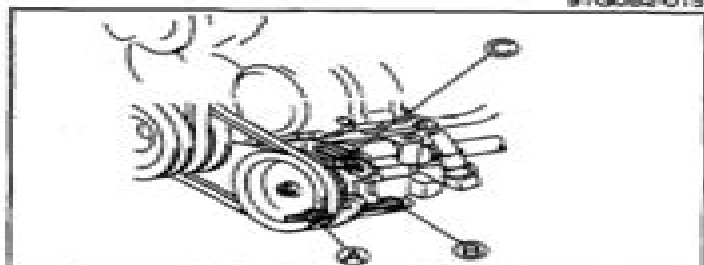
9TF0AUX-009



9TG082-014



9TG082-015



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5. Check the drive belt tension with the **SST**.

Tension

N (kg, lb)

		New	Used
HA	Alternator	294—392 (30—40, 66—88)	245—294 (25—30, 55—66)
SL	Alternator	392—491 (40—50, 88—110)	343—392 (35—40, 77—88)
TF	Alternator	451—520 (46—53, 101—117)	383—520 (39—53, 86—117)

Adjustment

Caution

- If a new belt is used, adjust the belt deflection at the midpoint of new belt specification.

1. Alternator belt

(i) HA, SL, TF (20A)

Loosen alternator bolts A and B and adjust the belt deflection.

Tightening torque:

A: 19—25 N·m (1.9—2.6 m·kg, 14—19 ft·lb)

B: 37—52 N·m (3.8—5.3 m·kg, 27—38 ft·lb)

(ii) TF (40A)

Loosen the locknut and adjust the belt deflection by turning the adjusting bolt.

Tightening torque:

37—52 N·m (3.8—5.3 m·kg, 27—38 ft·lb)

2. P/S belt

Loosen P/S oil pump bolts A, B, and C and adjust the belt deflection.

Tightening torque:

A: 37—52 N·m (3.8—5.3 m·kg, 27—38 ft·lb)

B: 37—52 N·m (3.8—5.3 m·kg, 27—38 ft·lb)

C: 37—52 N·m (3.8—5.3 m·kg, 27—38 ft·lb)

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Michael Hoelscher



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Table of Contents Ford Trader Mazda T Truck 1989 2000 Repair Service Manual

1. Understanding the eBook Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - The Rise of Digital Reading Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - Personalized Recommendations

- Ford Trader Mazda T Truck 1989 2000 Repair Service Manual User Reviews and Ratings
- Ford Trader Mazda T Truck 1989 2000 Repair Service Manual and Bestseller Lists
- 5. Accessing Ford Trader Mazda T Truck 1989 2000 Repair Service Manual Free and Paid eBooks
 - Ford Trader Mazda T Truck 1989 2000 Repair Service Manual Public Domain eBooks
 - Ford Trader Mazda T Truck 1989 2000 Repair Service Manual eBook Subscription Services
 - Ford Trader Mazda T Truck 1989 2000 Repair Service Manual Budget-Friendly Options
- 6. Navigating Ford Trader Mazda T Truck 1989 2000 Repair Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Trader Mazda T Truck 1989 2000 Repair Service Manual Compatibility with Devices
 - Ford Trader Mazda T Truck 1989 2000 Repair Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - Highlighting and Note-Taking Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - Interactive Elements Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
- 8. Staying Engaged with Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
- 9. Balancing eBooks and Physical Books Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - Setting Reading Goals Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Trader Mazda T Truck 1989 2000 Repair Service Manual
 - Fact-Checking eBook Content of Ford Trader Mazda T Truck 1989 2000 Repair Service Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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