

Chapter 2 Part C: Zetec engine - in-car engine repair procedures

Contents

Auxiliary drivebelt check and renewal	See Chapter 1	Engine/transmission mountings - inspection and renewal	19
Camshaft oil seals - renewal	12	Exhaust manifold - removal, inspection and refitting	7
Camshafts and hydraulic tappets - removal, inspection and refitting	10	Hydraulic driveplate - removal, inspection and refitting	18
Compression test - description and interpretation	3	General information	5
Crankshaft oil seals - renewal	17	Inlet manifold - removal and refitting	8
Crankshaft pulley - removal and refitting	8	Oil pump - removal, inspection and refitting	10
Cylinder head - removal and refitting	14	Repair operations possible with the engine in the vehicle	2
Cylinder head and valve components - cleaning and inspection	See Chapter 2D	Spark plug removal	See Chapter 3
Cylinder head cover - removal and refitting	5	Sump - removal and refitting	10
Engine oil and filter change	See Chapter 1	Timing belt - removal, refitting and adjustment	10
Engine oil level check	See Chapter 1	Timing belt covers - removal and refitting	9
Engine overhaul - general information	See Chapter 2D	Timing belt tensioner and toothed pulleys - removal, inspection and refitting	11
Engine transmission - removal and refitting	See Chapter 2D	Top Dead Centre (TDC) for No 1 piston - locating	4
		Water pump - removal and refitting	See Chapter 3

Degrees of difficulty

Easy, suitable for
novice with little
experience



Fairly easy, suitable
for beginner with
some experience



Fairly difficult,
suitable for competent
DIY mechanic



Difficult, suitable for
experienced DIY
mechanic



Very difficult,
suitable for expert
DIY or professional



2C

Specifications

General

Engine type	Four-cylinder, in-line, double overhead camshaft
Engine code:	
1.6 litre models	LSE
1.8 litre models	RDA, RDB
Capacity:	
1.6 litre models	1397 cc
1.8 litre models	1796 cc
Bore:	
1.6 litre models	76.0 mm
1.8 litre models	80.0 mm
Stroke - all models	88.0 mm
Compression ratio:	
1.6 litre models	10.2:1
1.8 litre models	10.0:1
Firing order	1-3-4-2 (No 1 cylinder at timing belt end)
Direction of crankshaft rotation	Clockwise (seen from right hand side of vehicle)

Cylinder head

Hydraulic tappet bore inside diameter	28.280 to 28.420 mm
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Camshafts and hydraulic tappets

Camshaft bearing/journal diameter	23.980 to 23.990 mm
Camshaft bearing journal to cylinder head running clearance	0.020 to 0.070 mm
Camshaft endfloat	0.080 to 0.200 mm

Lubrication

Engine oil type/specification	See Chapter 1
Engine oil capacity	See Chapter 1
Oil pressure	No information available at time of writing
Oil pump clearances	No information available at time of writing

Ford Zetec Ignition Repair Manual

M Mark



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Table of Contents Ford Zetec Ignition Repair Manual

1. Understanding the eBook Ford Zetec Ignition Repair Manual
 - The Rise of Digital Reading Ford Zetec Ignition Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Zetec Ignition Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Zetec Ignition Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Zetec Ignition Repair Manual

- Personalized Recommendations
- Ford Zetec Ignition Repair Manual User Reviews and Ratings
- Ford Zetec Ignition Repair Manual and Bestseller Lists
- 5. Accessing Ford Zetec Ignition Repair Manual Free and Paid eBooks
 - Ford Zetec Ignition Repair Manual Public Domain eBooks
 - Ford Zetec Ignition Repair Manual eBook Subscription Services
 - Ford Zetec Ignition Repair Manual Budget-Friendly Options
- 6. Navigating Ford Zetec Ignition Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Zetec Ignition Repair Manual Compatibility with Devices
 - Ford Zetec Ignition Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Zetec Ignition Repair Manual
 - Highlighting and Note-Taking Ford Zetec Ignition Repair Manual
 - Interactive Elements Ford Zetec Ignition Repair Manual
- 8. Staying Engaged with Ford Zetec Ignition Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Zetec Ignition Repair Manual
- 9. Balancing eBooks and Physical Books Ford Zetec Ignition Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Zetec Ignition Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford Zetec Ignition Repair Manual
 - Setting Reading Goals Ford Zetec Ignition Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford Zetec Ignition Repair Manual

- Fact-Checking eBook Content of Ford Zetec Ignition Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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