



2C01.6

6200 SERIES TRACTORS



Splitting the tractor - Front frame / engine

- 36.** Completely remove the attachment bolts.

Separate the assemblies (Fig. 6 - 7).

Remark

- If the tractor is equipped with a front Power Take Off, its drive shaft is integral with the engine pulley, when the frame moves.

Safety point

- The tractor may be equipped with a belly weights (110 Kg) housed in the frame. In this case and to avoid a possible tipping over of the assembly to be uncoupled, sling the front of the frame to restore the balance (Fig. 7).

Coupling

- 37.** Make two guide studs "G" (Fig. 5) and fix them diametrically opposite on the front frame.

- 38.** Assemble the frame with the engine, following the same safety procedures as those applied during uncoupling (Fig. 7).

- Tighten the bolts to the torque shown (Fig. 6):

- bolt (1) : 240 - 320 Nm
- bolt (2) : 640 - 840 Nm
- bolt (3) : 670 - 900 Nm

Final operations

- 40.** Couple the tractor parts. Reverse the uncoupling sequence and refer to the special points given below.

Special points

- In the final phase, start the engine. Check the proper functioning of the electric components and check also for the oil tightness of:
 - . hydraulic seals and hoses
 - . hoses

Suspended front axles

- Operate the front axle several times up and down to check its proper operation and detect any possible leaks.

Fixed or suspended front axles

- 41.** Carry out a road test.

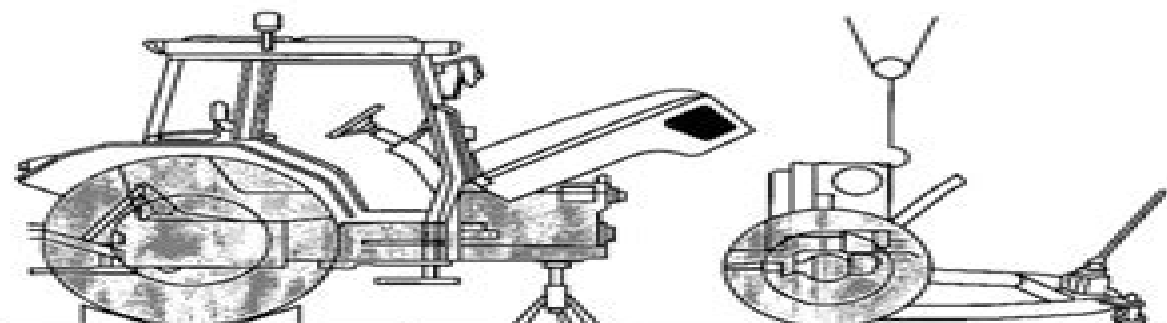


Fig. 7

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Mark Steyvers



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