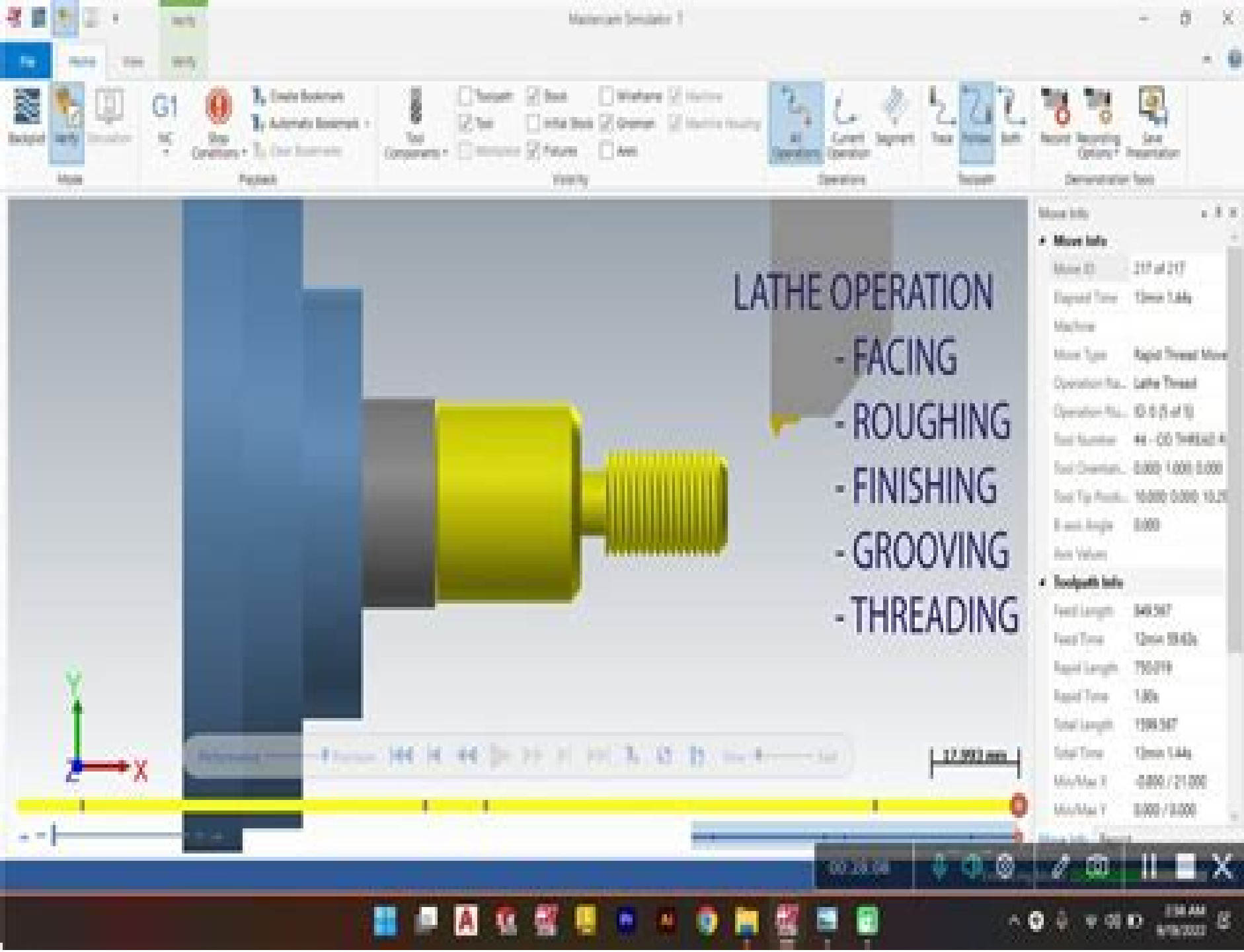




- ## LATHE OPERATION
- FACING
 - ROUGHING
 - FINISHING
 - GROOVING
 - THREADING

Move Info	
• Move Info	
Move ID	217 of 217
Elapsed Time	12min 1.44s
Machine	
Move Type	Rapid Thread Move
Operation No.	Lathe Thread
Operation No.	10 of 10
Tool Number	44 - CD Thread 4
Tool Diameter	0.000 / 0.000 / 0.000
Tool Tip Radius	10.000 / 0.000 / 10.25
Flute Angle	0.000
Axis Values	
• Toolpath Info	
Feed Length	140.567
Feed Time	12min 59.42s
Rapid Length	750.019
Rapid Time	1.80s
Total Length	1398.587
Total Time	12min 1.44s
Min/Max Z	-0.000 / 21.000
Min/Max Y	0.000 / 0.000

Manual De Mastercam 8 Lathe

Marco Cascella



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