

4. SUPERSTRUCTURES

4.1 FIXED BODY

For all the superstructures described in this section, also see section 3: "General information on superstructures".

Body attachment method **BAM 1** is generally sufficient for the mounting of a fixed body or demountable body with sub-frame.

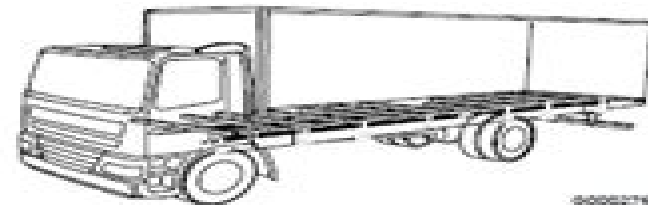
The tie rods must be attached to the chassis side members, if possible near or against the cross members. At least one attachment plate must always be fitted between the front and rear spring brackets of the rear axle(s).

A sub-frame is not necessary but can be fitted, in order to obtain the required wheel clearance. Also see the sections 2.10: "Chassis and cabine related dimensions" and 2.14: "Wheel clearance".

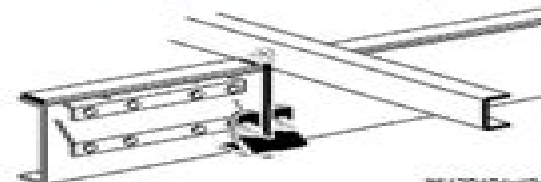
Minimum requirement is the fitting on the chassis of a strip or angle brace, to which the cross members of the body can be welded. For the mounting of box bodies without a sub-frame DAF recommends the fitting of a number of extra cross members in the floor of the body above or as close as possible to the vehicle axles. As a result of chassis flexing, additional pulling and pushing forces are exerted on the floor of the body. However, the bodybuilder remains at all times responsible for the soundness of a construction and the strength of the self-supporting bodywork.

(High-)volume body

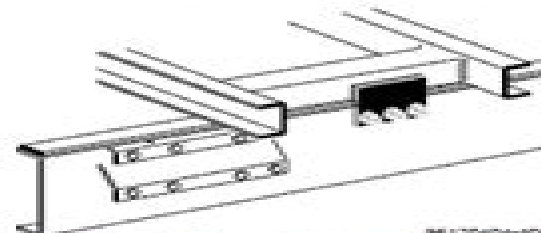
For (high-)volume applications DAF has various 'Low-Deck' rigid truck chassis in its range with a low frame (260 mm with continuous inner reinforcement flitches). If required, some of these vehicles - for instance, F/A/S/R Low-Deck - can be specified with lower suspension, in combination with speed-dependent height control and tyre compression compensation. These chassis require additional strength and/or stiffness of the superstructure.



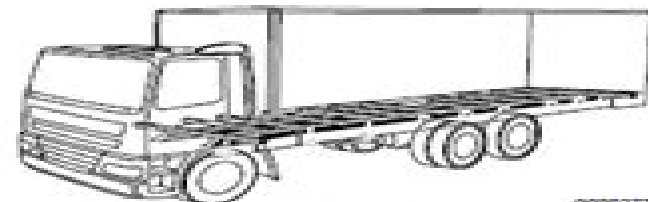
Fixed body with sub-frame, BAM 1



Tie rod mounting, body without sub-frame (with mounting strip)



Attachment plate, body without sub-frame (with mounting strip)



Fixed volume body with a sub-frame, BAM 3a

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David Kirk



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1. Understanding the eBook International Trucks Bodybuilder Manual
 - The Rise of Digital Reading International Trucks Bodybuilder Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying International Trucks Bodybuilder Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an International Trucks Bodybuilder Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from International Trucks Bodybuilder Manual
 - Personalized Recommendations

- International Trucks Bodybuilder Manual User Reviews and Ratings
- International Trucks Bodybuilder Manual and Bestseller Lists
- 5. Accessing International Trucks Bodybuilder Manual Free and Paid eBooks
 - International Trucks Bodybuilder Manual Public Domain eBooks
 - International Trucks Bodybuilder Manual eBook Subscription Services
 - International Trucks Bodybuilder Manual Budget-Friendly Options
- 6. Navigating International Trucks Bodybuilder Manual eBook Formats
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 - Highlighting and Note-Taking International Trucks Bodybuilder Manual
 - Interactive Elements International Trucks Bodybuilder Manual
- 8. Staying Engaged with International Trucks Bodybuilder Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers International Trucks Bodybuilder Manual
- 9. Balancing eBooks and Physical Books International Trucks Bodybuilder Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection International Trucks Bodybuilder Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine International Trucks Bodybuilder Manual
 - Setting Reading Goals International Trucks Bodybuilder Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of International Trucks Bodybuilder Manual
 - Fact-Checking eBook Content of International Trucks Bodybuilder Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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