

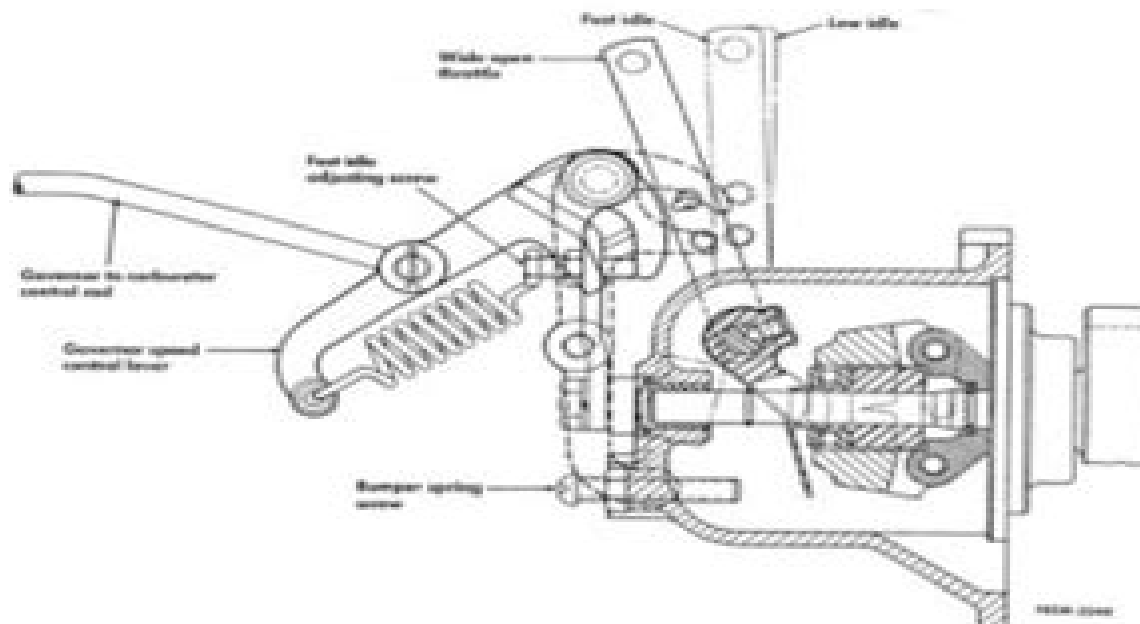


Fig. 1-M. Cross section of engine governor (new style).

The internal fit of the governor shaft ball bearing controls its end clearance. A new ST 552 ball bearing will have end clearance in the range of 0.004 to 0.005 inch. This bearing should be replaced when, after thorough cleaning, it is found rough.

Installation

Install the engine governor assembly using new mounting gaskets. The governor drive gear may be meshed in any position, in these engines, since ignition unit is not involved in the governor drive.

After installation of either new or overhauled governor assemblies in the engines covered in this manual section, it is important that a thorough check of all four adjustments be made. The basic governor assembly may be in perfect condition, but in order to insure its full range of control it must be adjusted to its individual engine.

Adjustments

Because of possible change in center-to-center distance between governor and carburetor, due to removal and replacement of manifold, carburetor or governor assemblies, the linkage between the governor and carburetor must be adjusted to establish the throttle position in relation to governor weight position. This adjustment insures the full power response of a wide open throttle when the governor weights are collapsed by reduction in rpm by application of heavy load. This governor-to-carburetor linkage must be free from binding throughout its range of movement.

1. Adjustment procedure for all engines follows:

a. With engine stopped, advance the operator's engine speed control lever to about half speed position; sufficient to create tension on the governor spring.

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