

INTRODUCTION

This part of the Manual is concerned with the overhaul procedures for the A6.354 Engine in the MF 1100 Tractor and the Turbo-Charged AT6.354 Engine in the MF 1130 Tractor.

Before starting disassembly of the MF 1100 or MF 1130 Tractor, make a complete diagnosis of the engine to be sure an overhaul is really necessary. If the overhaul is necessary, inspect the entire engine for any evidence of external leaks, or defective parts, that must also be corrected before the tractor is assembled and returned to the customer.

Where right and left-hand sides are mentioned in this part, this refers to the tractor or engine as viewed from the rear. DIRECTION OF ENGINE ROTATION IS VIEWED FROM THE FRONT.

THOROUGHLY CLEAN THE ENGINE BEFORE DISASSEMBLING IT, OR REMOVING ANY COMPONENT PARTS OF THE FUEL SYSTEM. ALSO, MAKE SURE TO CAP, OR OTHERWISE COVER, ALL FUEL OPENINGS AS SOON AS THEY ARE EXPOSED TO PREVENT DIRT FROM ENTERING THE FUEL SYSTEM. CLEANLINESS IS VERY IMPORTANT AND CANNOT BE OVEREMPHASIZED.

WHENEVER FUEL SYSTEM COMPONENTS ARE REMOVED, OR FUEL LINE CONNECTIONS ARE DISTURBED, MAKE SURE TO BLEED THE FUEL SYSTEM OF AIR BEFORE ATTEMPTING TO START THE ENGINE.

NOTE: Rubber sleeves (olives) are installed in the low pressure fuel line connections for maximum protection against leakage. When reconnecting these lines, use new rubber olives and tighten the connections to 72-84 inch-lbs. torque. DO NOT OVERTIGHTEN.

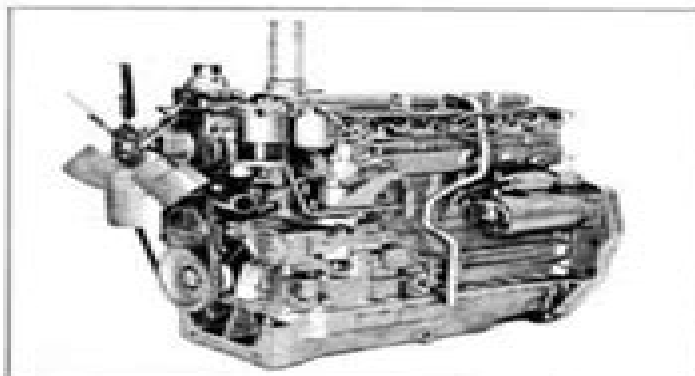


Fig. 1 - Front Left-Hand View of A6.354 Engine (Early Engine with Series Type Fuel Filters Shown)

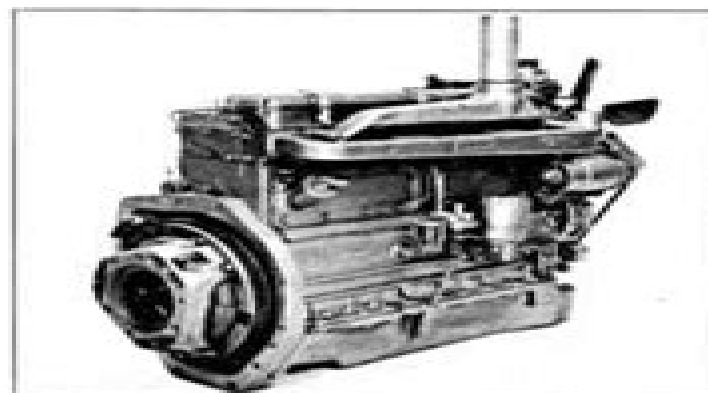


Fig. 2 - Rear Right-Hand View of A6.354 Engine (Early Engine with Series Type Fuel Filters Shown)

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