

ASNT VT Level II

B. - 1. Per ASNT Section XI, NDE personnel shall be recertified:

- A. every 5 years by re-examination
- B. every 3 years by retraining and retesting
- C. every 3 years based on continuing satisfactory performance
- D. annually by retraining

B. - 2. Per SNT-TC-1A, when an employee leaves his employer:

- A. his certification automatically transfers to his new employer
- B. his certification is automatically terminated
- C. he must take an examination to be certified by the new company
- D. he may not be certified by the new employer for at least 3 months

D. - 3. Per SNT-TC-1A, certification of NDE personnel is the responsibility of the:

- A. ASME
- B. manufacturer
- C. NRC
- D. employer

B. - 4. A variation or interpretation in the normal physical structure or configuration of a part is called a:

- A. Flaw
- B. discontinuity
- C. defect
- D. fault

D. - 5. Indications caused by repeated loading, bending or by vibrating stresses are called:

- A. mass hardness
- B. lamellar testing
- C. hot tears
- D. fatigue cracks

B. - 6. A group of joining processes which produces coalescence of materials by heating them to a suitable temperature and by using filler metal having a liquidus below 450 degree C (840 degree F) and below the solidus of the base metal is called:

- A. brazing
- B. soldering

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