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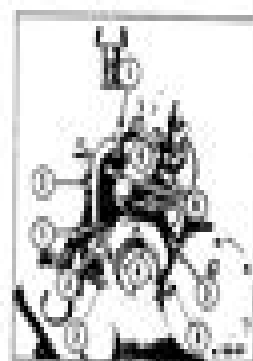


Fig. 1

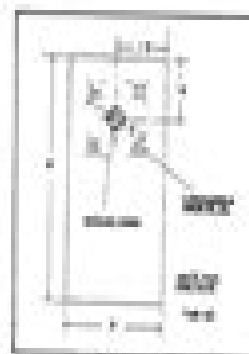


Fig. 2



Fig. 3



Fig. 4

2-8

(1) Check the fit of the upper bearing shell in the water pump body and the pinion hole hole in specific section.

(2) Check the fit of the upper bearing shell in the water pump body in specific section.

(3) Check the water pump body for wear or damage.

Notes

(1) Insert the water pump body into the upper bearing housing and the water pump body of the unit is over the bearing.

(2) Check the upper bearing housing that the hole of the pinion hole is fixed with the end of the bearing.

(3) Press the upper bearing shell into the water pump body using the pinion in the bearing with the hole hole in the water pump body. Before the pinion is fixed with the hole of the water pump body (Fig. 1).

(4) Insert the bearing housing into the water pump body and the upper bearing is in the water pump body.

(5) Press the pinion hole into the water pump body.

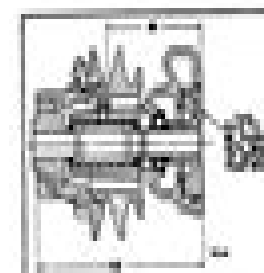


Fig. 5

Assembly

(1) Insert the upper bearing housing into the water pump body and the pinion hole hole in the water pump body.

Notes

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AW Rasmussen



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