

XI. Models with Spacer



Part No.	Qty.	Description	Torque		
			Min.	Max.	Std.
1	1	Gear housing spacer			
2	1	Spacer pin			
3	4	W12 x 1/4 x 1/8 machine screw	30	—	30.0
4	4	Washer			
5	4	W12 low locknut	30	—	40.0
6	1	Screw W12 x 1/8	30	—	30.0

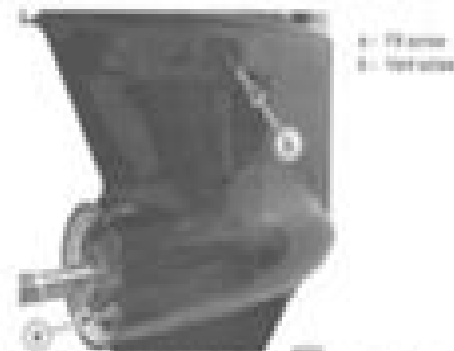
Gearcase Service Inspection

Draining and Inspecting Gear Housing Lubricant

1. Place the gear housing in a suitable holding fixture or vice with the drain-off in a vertical position.

Right Hand Rotation

1. Position a clean drain pan under the gear housing and remove the fill and vent screws from the gear housing.



2. Inspect the gear lubricant for metal particles. Presence of a small amount of fine metal particles resembling powder indicates normal wear. Presence of larger particles, or a large quantity of fine particles, indicates the gear housing should be disassembled and inspected.
3. Note the color of the gear lubricant. White or cream color indicates the presence of water in the lubricant. Check the drain pan for water separation from the lubricant. Presence of water in the gear lubricant indicates the gear housing should be disassembled and inspected.

Draining and Inspecting Gear Housing Lubricant—GearPro Models

All GearPro FuelBuster Lubricators include a gearcase lubricant drain located at the front of the topdeck. Gearcase lubricant changes can be completed with the lubricant a drain cap.

NOTE: The front drain-off plug has a tapered-to-shoulder design. The plug must be cleaned, and any collected metal debris removed before reuse.

1. Place the lubricant in the drain cap position.
2. Remove the upper vent plug.
3. Position a clean drain pan under the gear housing.
4. Remove the front drain-off plug from the topdeck and drain the lubricant.



1. Upper vent plug
2. Front drain-off plug

3. Inspect the gear lubricant for metal particles. Presence of a small amount of fine metal particles resembling powder indicates normal wear. Presence of larger particles, or a large quantity of fine particles, indicates the gear housing should be disassembled and inspected.
4. Note the color of the gear lubricant. White or cream color indicates the presence of water in the lubricant. Check the drain pan for water separation from the lubricant. Presence of water in the gear lubricant indicates the gear housing should be disassembled and inspected.

Propeller Shaft Inspection

1. Inspect the star indicator adapter in the gearcase and adjust the star indicator.
2. Rotate the propeller shaft while observing the star indicator. If the number is more than 0.002 mm (0.000 in.) at least propeller shaft is indicated.

Mercury 150 Pro Xs Manual

G Psacharopoulos



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